

DIA  **EDGE**

RT01D

ROCK TOOLS

ADVANCED MANUFACTURING METHODS FOR CONSISTENTLY HIGHER QUALITY



 **MITSUBISHI MATERIALS**



MITSUBISHI MATERIALS

Mitsubishi Materials Corporation has been developing percussion rock drilling tools for over 60 years in Japan. Mitsubishi is truly a worldwide player and is offering high quality products to the global market. Currently Mitsubishi is supplying over 50 countries and continues to increase the number of sales districts.

Mitsubishi Rock Tools products are manufactured from highly wear resistant steel and our own in house Japanese produced Mitsubishi carbide inserts. These carbide inserts are designed and produced by experienced engineers using the most advanced computer technology. Using this new computer technology, these carbide inserts are combined with the special steel bodies developed by Mitsubishi to provide the client with unbeatable consistent quality. What is more, each bit body is marked with a manufacturing lot number that allows precise tracking and control through the full history of the manufacturing process of carbide inserts and steel bodies. Mitsubishi has been a leader in helping to achieve remarkable technological innovations that have propelled the mining, construction and quarry industries to the highest drilling efficiencies. State-of-the-art technology in Mitsubishi Rock Tools have kept pace with the new breed

of hydraulic drilling machines. Incorporating our products with these new drilling machines has resulted in additional labor savings, greater efficiencies, and safety for the clients. In order to allow the new drills to display their maximum capacities and efficiencies, Mitsubishi Rock Tools products undergo refined laboratory studies and are put in extensive field experiments in every conceivable rock drilling condition. Testing of Mitsubishi Rock Tools products in the field is done by qualified engineers who report in detail the findings to the client's management, and these test results are used to determine the correct products for the best overall drilling economy. Mitsubishi is constantly striving to improve rock drilling excellence and continues to research new Mitsubishi Rock Tools products and develop new technology to lower drilling costs. We produce for you a product which is the most consistent, highest quality drilling tool manufactured in the world today. At Mitsubishi we believe that the Mitsubishi Rock Tools products we produce will meet your every request and give you the best possible drilling economy to make your operation more profitable. Please contact Mitsubishi Materials and get in contact with your nearest representative to start lowering your drilling costs today.

CONTENTS

4

PRODUCT GUIDE

- 4...PLATINUM SERIES
- 6...PRODUCT IDENTIFICATION CODE
- 12...CARBIDE GRADE
- 13...TYPE OF THREAD
- 14...SELECTION GUIDE - Drifting and tunnelling equipment
- 15...FAQ - Drifting and tunnelling equipment
- 16...SELECTION GUIDE - Bench & Long hole drilling equipment
- 17...FAQ - Bench & Long hole drilling equipment

19

INTEGRAL DRILL STEEL & TAPERED EQUIPMENT

- 20...INTEGRAL DRILL STEEL
- 21...TAPERED EQUIPMENT

25

DRIFTING & TUNNELLING EQUIPMENT

- 26...R25 SERIES
- 28...R28 SERIES
- 30...R32 SERIES
- 34...NR34 SERIES
- 36...R35 SERIES

39

BENCH & LONG HOLE DRILLING EQUIPMENT

- 40...T38 SERIES
- 44...T45 SERIES
- 48...T51 SERIES
- 52...ST58 SERIES
- 54...ST68 SERIES

57

SHANK ADAPTER

75

DOWN THE HOLE BIT

80

CORPORATE SOCIAL RESPONSIBILITY

82

PART NUMBER INDEX

Chosen by drillers every where!

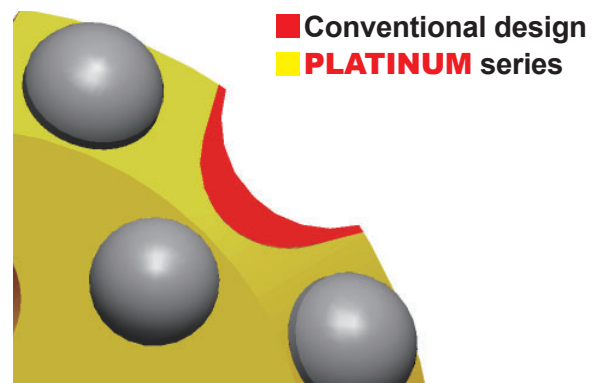


MITSUBISHI ROCK TOOLS **PLATINUM**

Mitsubishi Materials Corporation is proud to introduce MITSUBISHI ROCK TOOLS **PLATINUM series! Our new **PLATINUM** series designs are the most innovated designs available. The goal of **PLATINUM** series is to offer faster drilling, more wear resistant and extended tool life.**

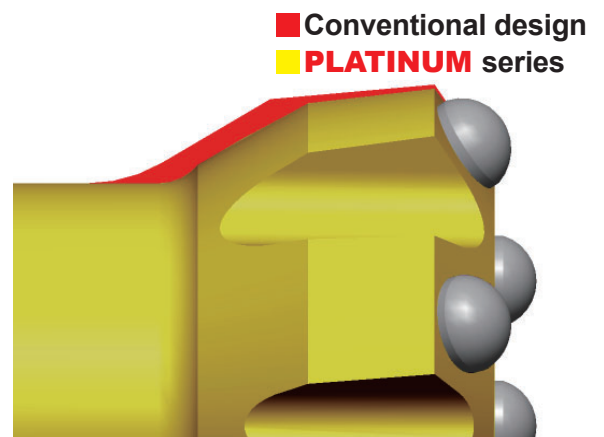
FLUSHING GROOVE:

- Designed to remove cuttings more efficiently
- Deeper and larger grooves provide smooth flushing and removes material faster
- Provides longer tool life



LATERAL BIT HEAD:

- Designed the lateral section of the bit head
- Increased clearance angle and shortened bit head to offer highest penetration rate
- Reduces drilling time



BUTTON CONFIGURATIONS:

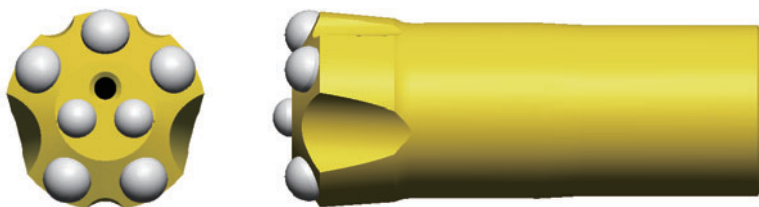
- Design of button layout and location
- Optimized rock breakage with each turn of the bit
- Offers longer tool life

TUNGSTEN CARBIDE:

- Continuous improvements and new tungsten carbide grades
- For a variety of ground conditions, we offer a variety of tungsten carbide grades and shapes

THREADED BIT

Drifting & Tunnelling equipment

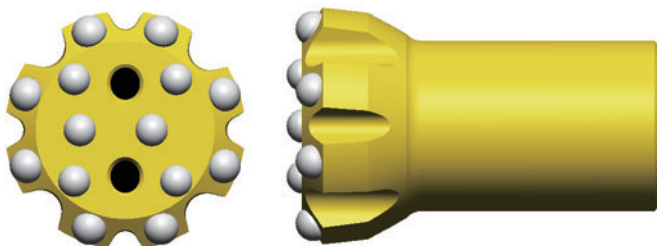


32RT P V S 45 R 06 M

- Gauge angle (**L**: 30°, **M**: 35°, **H**: 40°)
- Face design (Refer to page.14)
- Carbide shape (**R**: Round, **BB**: Semi-ballistic, **B**: Ballistic, **SA**: Spike)
- Gauge diameter(mm)
- Skirt type (**S**: Straight skirt, **R**: Retractable skirt)
- Flushing hole type (**V**: Face flushing, **W**: Face + Side flushing, **J**: Face + Reverse flushing)
- Bit type (**P**: Button type, **C**: Cross type)
- Thread type (**25RT**: R25, **28RT**: R28, **32RT**: R32, **34NR**: NR34, **35RT**: R35)

THREADED BIT

Bench & Long hole drilling equipment



38M P V S 64 R 15 M

- Gauge angle (**L**: 30°, **M**: 35°, **H**: 40°)
- Face design (Refer to page.16)
- Carbide shape (**R**: Round, **BB**: Semi-ballistic, **B**: Ballistic, **SA**: Spike)
- Gauge diameter(mm)
- Skirt type (**S**: Straight skirt, **R**: Retractable skirt)
- Flushing hole type (**V**: Face flushing, **W**: Face + Side flushing, **J**: Face + Reverse flushing)
- Bit type (**P**: Button type, **X**: Cross type)
- Thread type (**38M**: T38, **45M**: T45, **51M**: T51, **58WD**: ST58, **68WD**: ST68)

DRIFTING ROD



E H32 M38 R32 - 4310

Total length (mm)

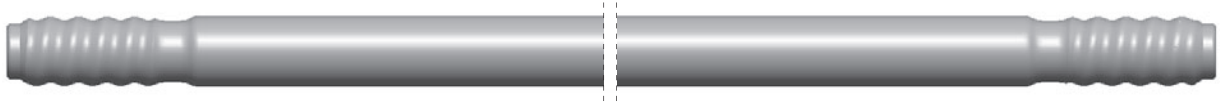
Thread type (**R32**: 32RT on bit end)

Thread type (**M38**: T38 on shank end)

Rod section (**H32**: Hex 32mm (1 1/4"), **H25**: Hex 25mm (1"), **H28**: Hex 28mm (1 1/8"), **H35**: Hex 35mm (1 3/8"))

E: Extension rod

EXTENSION ROD



E R38 M38 - 3050

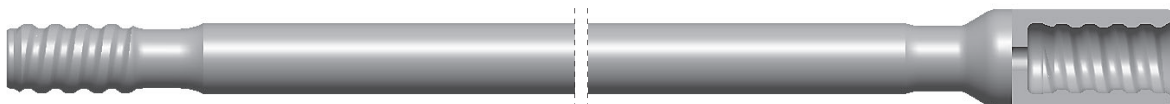
Total length (mm)

Thread type (**M38**: T38 on each end)

Rod section (**R38**: Round ø38mm (1 1/2"))

E: Extension rod

MALE / FEMALE ROD



E R45 M45 MF - 3660

Length (mm)

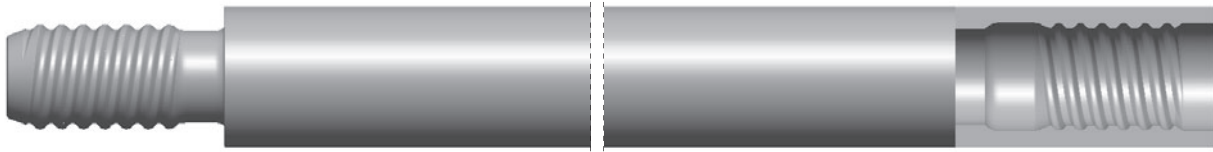
MF: Male / Female thread rod

Thread type (**M45**: T45 on each end)

Rod section (**R45**: Round ø45mm (1 3/4"))

E: Extension rod

DRILL TUBE



G R87 WD68 MF - 1830

Length (mm)

MF: Male / Female thread rod

Thread type (**WD68:** ST68 thread on each end)

Rod section (**R87:** Round ø87mm (3 2/5"))

G: Drill tube

SHANK ADAPTER



S142 M38 SF B

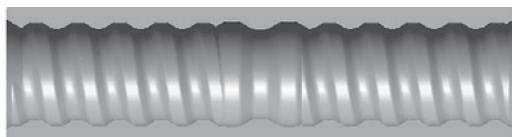
Total length (Serial Number)

SF: Separate flushing , Alphabet code: Flushing tube type

Thread type (**M38:** 38mm (1 1/2") T thread)

Drifer model (Serial number)

COUPLING SLEEVE

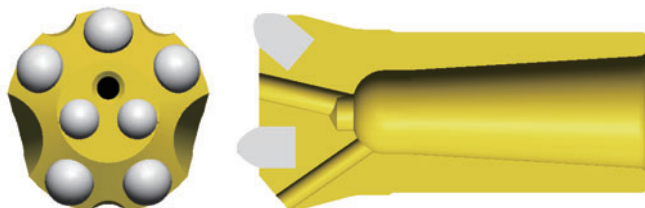


C M38

Thread type (**M38:** 38mm (1 1/2") T thread)

C : Coupling sleeve

TAPERED BIT



T 22 P 32 C BB 06

- T: Tapered bit
- 22 : Inner diameter of bit skirt 22mm (7/8")
- Bit type (**P**: Button type, **C**: Cross type, **I**: Chisel type)
- Gauge diameter(mm)
- **C** : Taper angle (Refer to page.21)
- Carbide shape (**R**: Round, **BB**: Semi-ballistic, **SA**: Spike)
- Face design (**06**: 7 buttons, **03**: 9 buttons)

TAPERED ROD



T H22 L 09 C

- T : Tapered rod
- Rod section (**H22**: Hex 22mm (7/8"), **H25**: Hex 25mm (1"))
- Shank length (**L**: 108mm (Long shank))
- Effective length (**09**: 0.9m)
- **C** : Taper angle (Refer to page.21)

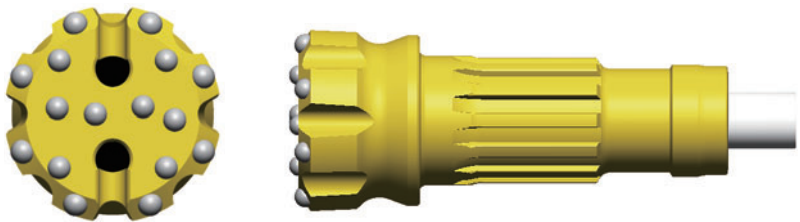
INTEGRAL DRILL STEEL



I H22 L 39 18

- I: Integral drill steel
- Rod section (**H22**: Hex 22mm (7/8"), **H25**: Hex 25mm (1"))
- Shank length (**L**: 108mm (Long shank))
- Bit diameter(mm)
- Effective length (**18**: 1.8m)

DOWN THE HOLE BIT



DH360 P 165 R 2 5

DH360	P	165	R	2	5
Hammer model	Bit type (P: Button type)	Gauge diameter (mm)	Carbide shape (R: Round, BB: Semi-ballistic, SA: Spike)	Face design (2: Flat face, 6: Concave, 8: Convex)	5: Heavy-duty carbide type, 1: Light-duty carbide type

Mitsubishi Carbide

Carbide tools

Manufacturing supports modern civilization by machining iron, cement, copper, glass, plastics and various other materials. Carbide tools are one of the major tools used in this machining. These tools are made from cemented carbide, which combines tungsten carbide (WC) and cobalt (Co). Carbide tools have three main applications;

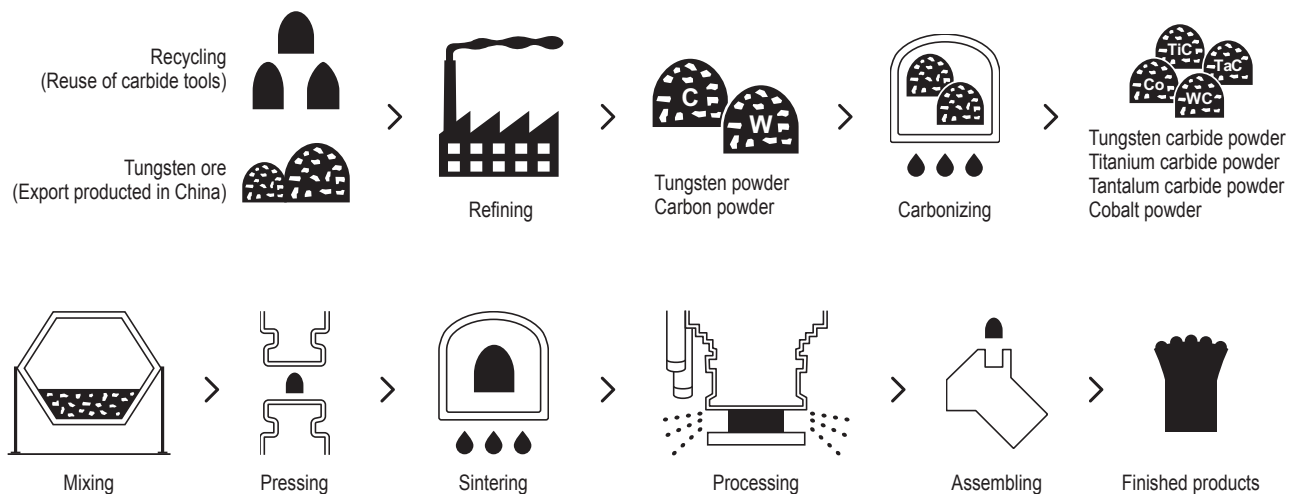
- 1) rock drilling tools, essential for mine excavations and infrastructural development for tunnels and roads, and
- 2) cutting tools for automotive and aerospace machining applications;
- 3) wear resistant tools used as molds for sanitary goods manufacturing, rolls for metal rolling, coating tools for LCD television displays and more.

History

1947: Established Rock Tools plant for integral drill steels, tapered bits and tapered rods
1948: Began to sell to Japanese mines
1956: Began to receive inquiries from Asian Customers
1963: Started exporting our products all over the world
Started manufacturing threaded button bits
1983: Button bits became our main product
1992: Developed Super Max Bit system
1996: Developed Super Max Bit E-system
2003: Developed Super Max Bit G-system
2006: Developed Ultra Max Bit

Manufacturing system

Mitsubishi Materials carbide manufacturing system integrates development, manufacturing and recycling of materials through to the finished product.

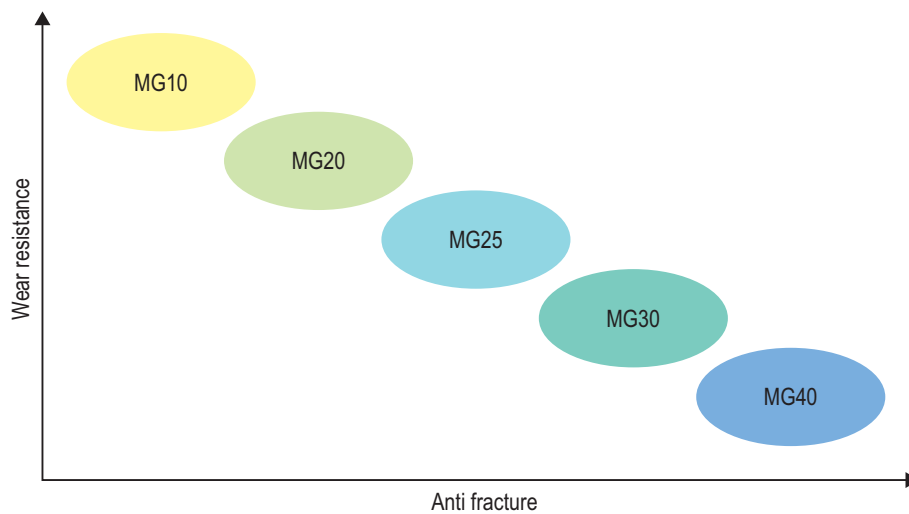


Bits application guide

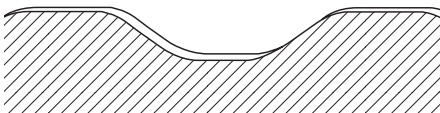
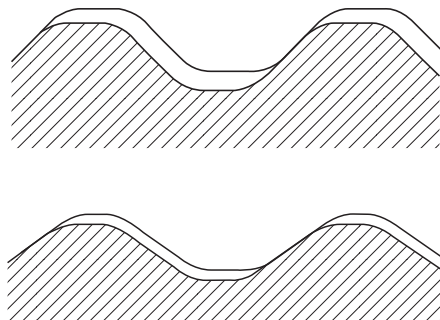
Standard Carbide Grade

Mitsubishi carbide grade	Suitable tools	Rock hardness	Uniaxial compressive strength of rock [MPa]
MG10	Threaded button bit	Extremely hard	200 -
MG20	Threaded button bit, Tapered button bit, DTH bit	Medium-hard to Hard	100 - 200
MG25*	Threaded button bit, Tapered button bit	Medium-hard	80 - 150
MG30	Tapered button bit, Threaded cross bit	Medium-hard	80 - 120
MG40	Threaded cross bit	Soft to Medium-hard	- 100

* Carbide grade "M2" is equivalent to "MG25"



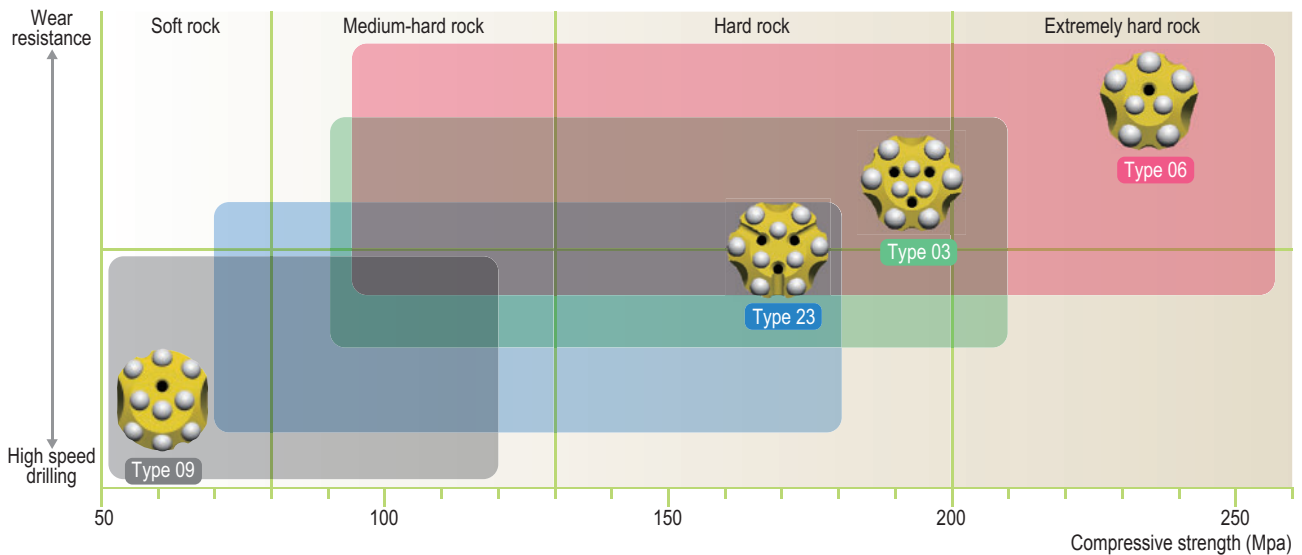
Mitsubishi Thread Compatibility

Thread form	Thread type	Mitsubishi thread
Rope thread 	R25	R25
	R28	R28
	R32	R32
	R35	R35
	R38	R38
T thread (M thread) 	T38	M38
	T45	M45
	T51	M51
ST thread (WD thread) 	ST58	WD58
	ST68	WD68

Selection guide

For Drifting & Tunnelling bits (R25, R28, R32, NR34, R35)

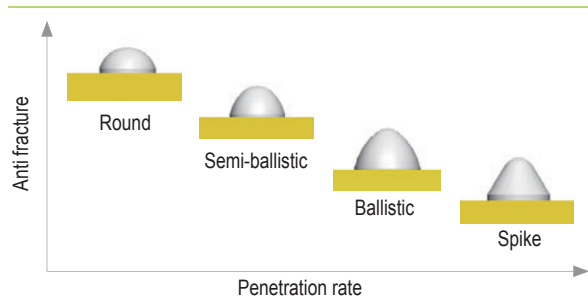
Type		Type 06	Type 03	Type 23	Type 09	Type 08	Cross
Face configuration							
Rock hardness	Hard	⊙	○	⊙	○	⊙	○
	Medium-hard	○	⊙	⊙	○	○	○
	Soft			○	⊙	⊙	○
Character	High speed drilling		○	○	⊙	⊙	
	Wear resistance	⊙	○				
	Straightness						○
		Wear resistant bit for medium-hard to hard rock formations.		High speed drilling bit for medium-hard to hard rock formations.		Wear resistant bit for soft to medium-hard rock formations.	
		High speed drilling bit for medium-hard to hard rock formations.		High speed drilling bit for soft to medium-hard rock formations.		High speed drilling bit for soft rock formations. * Advantage for face buttons regrinding.	
						Straightest drilling bit. *Low speed drilling.	



Carbide shape variety

R : Round	BB : Semi ballistic	B : Ballistic	SA : Spike
Utility carbide shape. Strong configuration against carbide fracture.	Combined wear resistance and high penetration rate. Recommended for medium-hard rock with moderate abrasivity.	Higher penetrating carbide shape than Semi ballistic shape. Recommended for soft rock.	Highest penetrating carbide shape. *Weak configuration against carbide fracture. Recommended for soft to medium-hard rock.

Carbide feature



Flushing hole variety

V : Face flushing hole	W : Face and side flushing hole
Normal flushing hole design.	Effective in case of plugged face flushing hole.

Skirt variety

S : Straight skirt	R : Retrac skirt (R32 thread bitØ51 or larger)
Normal bit skirt design.	Retrac wings help to guide the bit in and out of the hole. Effective in straight hole drilling.

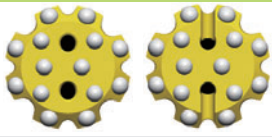
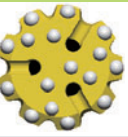
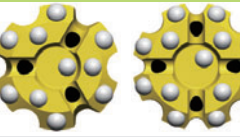
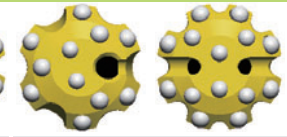
Drifting & Tunnelling equipment FAQ

Customer's request	Recommendation	
1. Hard rock drilling	Type 06	
	Type 03	
	Round button	
2. Soft rock drilling	Type 08	
	Type 09	
	Type 23	
	Semi-ballistic button	
	Spike button	
3. Improvement of penetration rate	Type 09	
	Type 23	
	Semi-ballistic button	
	Spike button	

Customer's request	Recommendation	
4. Resistant to abrasive rock	Type 06	
	Type 03	
	Round button	
5. Anti carbide fracture	Type 06	
	Round button	
6. Against deviation	Cross bit	
	Retrac skirt	
7. Flushing hole plugged	Side flushing hole	

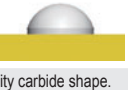
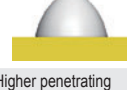
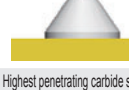
Selection guide

For Bench & Long hole drilling bits (T38, T45, T51, ST58, ST68)

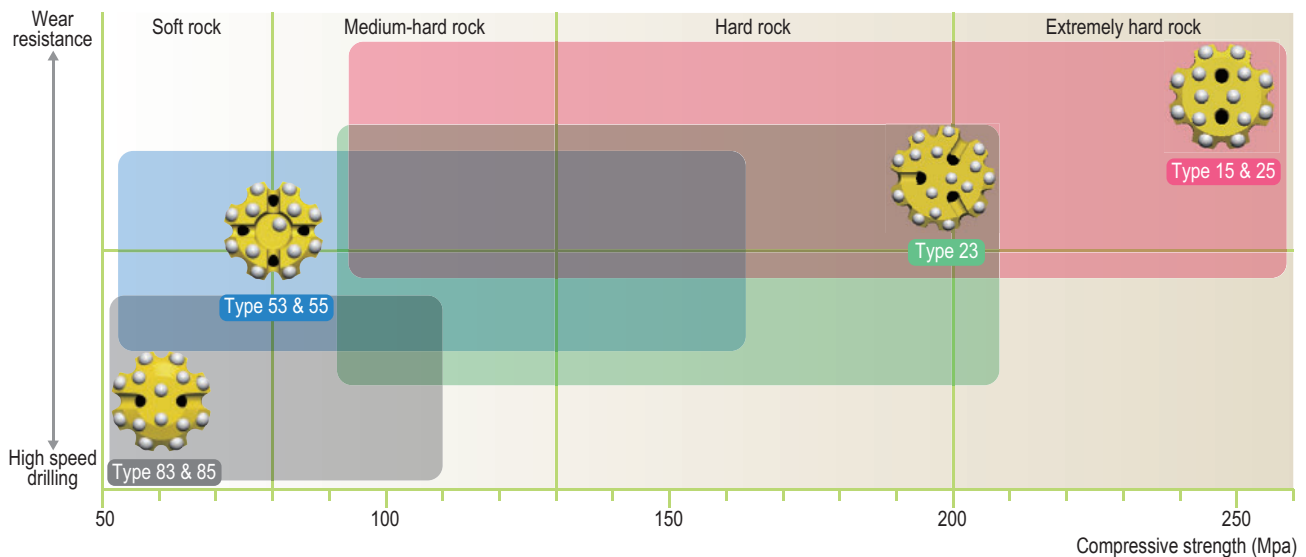
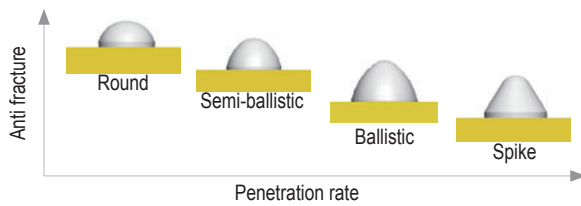
Type		Type 15 & Type 25	Type 23	Type 53 & 55	Type 83 & 85
Face configuration					
Rock hardness	Hard				
	Medium-hard				
	Soft				
Character	High speed drilling				
	Wear resistance				
	Straightness				
		Wear resistant bit for medium-hard to hard rock formations. Type 25 is recommended for large sized bits.		High speed drilling bit for medium-hard rock formations. Recommended to eliminate hole deviation.	
				High speed drilling bit for soft rock formations.	

Type		Type 14	Cross
Face configuration			
Rock hardness	Hard		
	Medium-hard		
	Soft		
Character	High speed drilling		
	Wear resistance		
	Straightness		
		Dedicated to low power drifter.	Straightest drilling bit. *Low speed drilling.

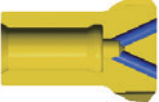
Carbide shape variety

R : Round	BB : Semi ballistic	B : Ballistic	SA : Spike
			
Utility carbide shape. Strong configuration against carbide fracture.	Combined wear resistance and high penetration rate. Recommended for medium-hard rock with moderate abrasivity.	Higher penetrating carbide shape than Semi ballistic shape. Recommended for soft rock.	Highest penetrating carbide shape. *Weak configuration against carbide fracture. Recommended for soft to medium-hard rock.

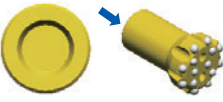
Carbide feature



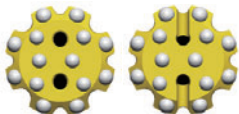
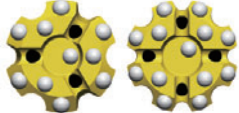
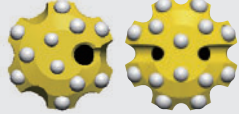
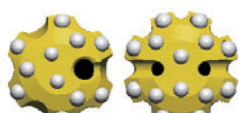
Flushing hole variety

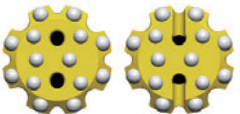
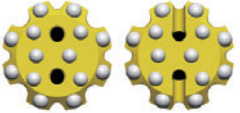
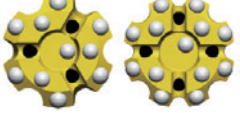
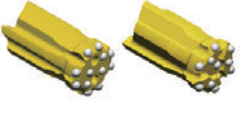
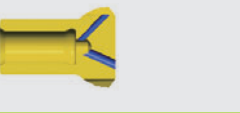
V : Face flushing hole	W : Face and side flushing hole
	
Normal flushing hole design.	Offers optimized flushing against plugging.

Skirt variety

S : Straight skirt	R : Retractable skirt
	
Normal bit skirt design.	Retractable wings help to guide the bit in and out of the hole. Effective in straight hole drilling.

Bench & Long hole drilling equipment FAQ

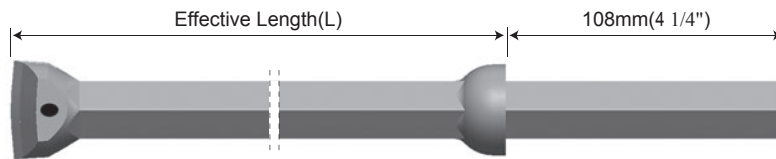
Customer's request	Recommendation	
1. Hard rock drilling	Type 15 , 25	
	Round button	
2. Soft rock drilling	Type 53 , 55	
	Type 83 , 85	
	Semi-ballistic button	
	Spike button	
3. Low power drifter	Type 14	
4. Improvement of penetration rate	Type 23	
	Type 83 , 85	
	Semi-ballistic button	
	Spike button	

Customer's request	Recommendation	
5. Resistant to abrasive rock	Type 15 , 25	
	Round button	
6. Anti carbide fracture	Type 15 , 25	
	Round button	
7. Against deviation	Type 53 , 55	
	Cross bit	
	Retrac skirt	
8. Flushing hole plugged	Side flushing hole	
9. Smooth flushing	Type 25	
	Type 23	

INTEGRAL DRILL STEEL & TAPERED EQUIPMENT



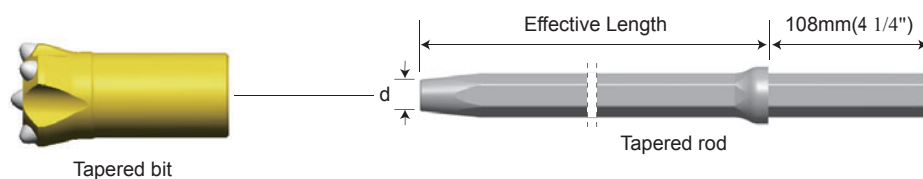
INTEGRAL EQUIPMENT



Shank hex		Rod hex		Shank length		Effective Length(L)		Gauge diameter		Weight [Kg]	Part number
[mm]	[in]	[mm]	[in]	[mm]	[in]	[mm]	[ft/in]	[mm]	[in]		
22	7/8"	22	7/8"	108	4 1/4"	600	2'	35	1 3/8"	3.2	IH22L3506
						600	2'	41	1 5/8"	3.2	IH22L4106
						800	2' 7 1/2"	34	1 11/32"	4	IH22L3408
						800	2' 7 1/2"	40	1 9/16"	4	IH22L4008
						1200	4'	34	1 11/32"	5.7	IH22L3412
						1200	4'	40	1 9/16"	5.7	IH22L4012
						1600	5' 4"	39	1 17/32"	7.3	IH22L3916
						1800	6'	33	1 5/16"	8.2	IH22L3318
						1800	6'	39	1 17/32"	8.2	IH22L3918
						2400	8'	32	1 1/4"	10.7	IH22L3224
						2400	8'	38	1 1/2"	10.7	IH22L3824
						3200	10' 6"	31	1 7/32"	14	IH22L3132
						3200	10' 6"	37	1 15/32"	14	IH22L3732
						4000	13' 1 1/2"	36	1 13/32"	17.4	IH22L3640
						4800	16'	35	1 3/8"	20.7	IH22L3548
						5600	18' 4 1/2"	34	1 11/32"	24.1	IH22L3456

TAPERED EQUIPMENT

Hex22 SERIES



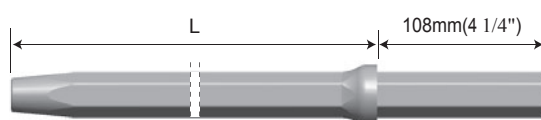
Hex	Taper angle	Rod point dia. (d)	Type	Taper style
22	7°	16	T22F	Long Skirt
22	11°	17.7	T22G	Short Skirt
22	12°	15.2	T22C	Long Skirt
25	7°	19.6	T25B	Long Skirt
25	7°	21.2	T25F	Short Skirt

Hex22 7° tapered bit for long skirt



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
30	1 3/16"	35	5×7	2×6	2	1	0.3	T22P30FBB06
31	1 7/32"	35	5×7	2×6	2	1	0.3	T22P31FBB06
32	1 1/4"	35	5×7	2×7	1	1	0.3	T22P32FBB065
33	1 5/16"	35	5×7	2×7	1	1	0.4	T22P33FBB065
34	1 11/32"	35	5×7	2×7	1	1	0.4	T22P34FBB065
35	1 3/8"	35	5×8	2×8	2	1	0.4	T22P35FBB065
38	1 1/2"	40	5×8	2×8	1	1	0.5	T22P38FBB065Z
40	1 9/16"	40	5×9	2×8	1	1	0.6	T22P40FBB065Z
41	1 5/8"	40	5×9	2×8	1	1	0.6	T22P41FBB065Z

Hex22 7° tapered rod for long skirt

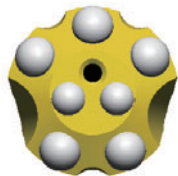


Effective Length(L)		Weight [Kg]	Part number
[mm]	[ft/in]		
900	3'	3.4	TH22L09F
1800	6'	6.4	TH22L18F
3000	10'	10.4	TH22L30F

TAPERED EQUIPMENT

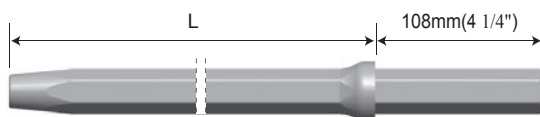
Hex22 SERIES

Hex22 11° tapered bit for short skirt



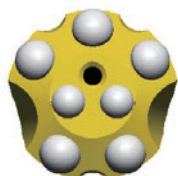
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
32	1 1/4"	35	5×7	2×7	1	1	0.3	T22P32GBB065
33	1 5/16"	40	5×7	2×7	1	1	0.4	T22P33GBB065Z
35	1 3/8"	40	5×7	2×7	1	1	0.4	T22P35GBB065Z1
36	1 13/32"	40	5×8	2×7	1	1	0.5	T22P36GBB065Z2
38	1 1/2"	40	5×9	2×7	1	1	0.5	T22P38GBB065Z2
40	1 9/16"	40	5×9	2×8	1	1	0.6	T22P40GBB065Z1
41	1 5/8"	40	5×9	2×8	1	1	0.6	T22P41GBB065Z3

Hex22 11° tapered rod for short skirt



Effective Length(L)		Weight [Kg]	Part number
[mm]	[ft/in]		
600	2'	2.4	TH22L06G
1000	3' 4"	3.7	TH22L10G
1200	4'	4.4	TH22L12G
1500	5'	5.4	TH22L15G
1600	5' 4"	5.7	TH22L16G
1800	6'	6.4	TH22L18G
2000	6' 6 3/4"	7.1	TH22L20G
2400	8'	8.4	TH22L24G
3000	10'	10.4	TH22L30G

Hex22 12° tapered bit for long skirt



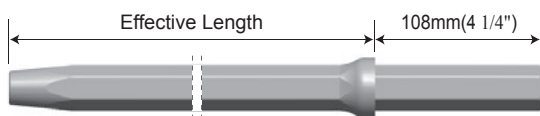
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
32	1 1/4"	35	5×7	2×7	1	1	0.3	T22P32CBB065
33	1 5/16"	35	5×7	2×7	1	1	0.4	T22P33CBB065
35	1 3/8"	35	5×8	2×8	1	1	0.4	T22P35CBB065
38	1 1/2"	35	5×8	2×8	1	1	0.5	T22P38CBB065

Hex22 12° tapered bit for long skirt



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
32	1 1/4"	40	6×7	2×7	1	2	0.3	T22P32CBB084
33	1 5/16"	40	6×7	2×7	1	2	0.4	T22P33CBB084
35	1 3/8"	40	6×8	2×7	2	2	0.4	T22P35CBB084
38	1 1/2"	30	6×8	2×7	1	2	0.5	T22P38CBB08Z

Hex22 12° tapered rod for long skirt



Effective Length(L)		Weight [Kg]	Part number
[mm]	[ft/in]		
500	1' 7 5/8"	2	TH22L05C
1800	6'	6.4	TH22L18C
2200	7' 4"	7.7	TH22L22C
2400	8'	8.4	TH22L24C
2600	8' 6"	9.1	TH22L26C
2900	9' 6 1/8"	10.1	TH22L29C
3900	13'	13.4	TH22L39C
4500	15'	15.4	TH22L45C
5400	18'	18.5	TH22L54C
6300	21'	21.5	TH22L63C

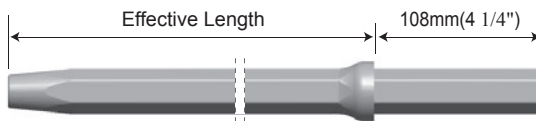
Hex25 SERIES

Hex25 7° tapered bit long skirt



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
41	1 5/8"	40	5×9	2×8	2	1	0.6	T25P41BBB065Z
43	1 11/16"	40	5×9	2×9	2	1	0.6	T25P43BBB06Z

Hex25 7° tapered rod for long skirt



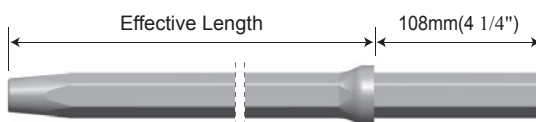
Effective Length(L)		Weight [Kg]	Part number
[mm]	[ft/in]		
1800	6'	8.2	TH25L18B
2200	7' 4"	9.9	TH25L22B
2400	8'	10.7	TH25L24B
2600	8' 6"	11.6	TH25L26B

Hex25 7° tapered bit short skirt



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
41	1 5/8"	40	5×9	2×8	2	1	0.6	T25P41FBB065Z
43	1 11/16"	40	5×9	2×9	2	1	0.6	T25P43FBB06Z

Hex25 7° tapered rod for short skirt



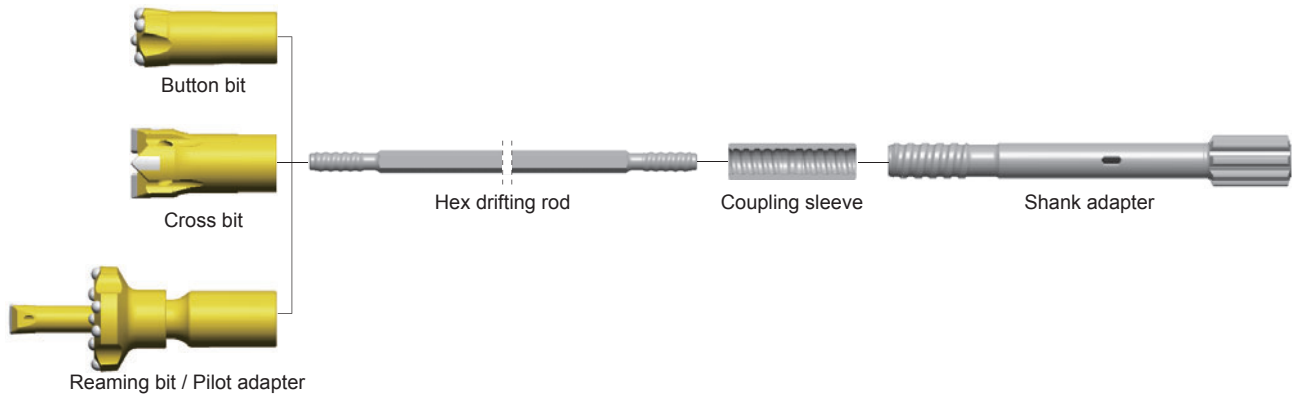
Effective Length(L)		Weight [Kg]	Part number
[mm]	[ft/in]		
1800	6'	8.2	TH25L18F
2200	7' 4"	9.9	TH25L22F
2400	8'	10.7	TH25L24F
2600	8' 6"	11.6	TH25L26F

D R I F T I N G & T U N N E L L I N G E Q U I P M E N T



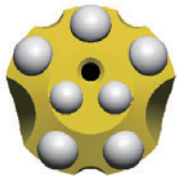
DRIFTING & TUNNELLING EQUIPMENT

R25 (1") SERIES (Recommended gauge diameter Ø33 - Ø45)



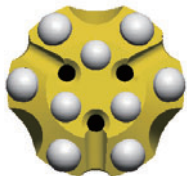
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.14

Button bit Type 06



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
33	1 5/16"	35	5×7	2×7	1	1	0.4	25RTPWS33R06M
33	1 5/16"	30	5×8	2×7	1	1	0.4	25RTPWS33R06L
35	1 3/8"	40	5×8	2×7	1	1	0.4	25RTPWS35R06H
37	1 15/32"	35	5×9	2×7	1	1	0.5	25RTPWS37R06M
38	1 1/2"	35	5×9	2×8	1	1	0.5	25RTPWS38R06M
41	1 5/8"	40	5×9	2×8	2	1	0.6	25RTPWS41R06H
43	1 11/16"	40	5×9	2×9	2	1	0.6	25RTPWS43R06H
45	1 3/4"	35	5×10	2×9	2	1	0.7	25RTPWS45R06M

Button bit Type 23



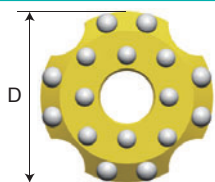
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
35	1 3/8"	35	6×7	3×7	1	3	0.4	25RTPWS35R23M
37	1 15/32"	35	6×7	3×7	1	3	0.5	25RTPWS37R23M
38	1 1/2"	35	6×8	3×7	1	3	0.5	25RTPWS38R23M
41	1 5/8"	40	6×8	3×7	1	3	0.6	25RTPWS41R23H
43	1 11/16"	35	6×8	3×8	1	3	0.6	25RTPWS43R23M
45	1 3/4"	30	6×9	3×8	1	3	0.7	25RTPWS45R23L

Cross bit



Gauge diameter		Carbide size W × H [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
35	1 3/8"	10×19	-	-	2	1	0.4	25RTC35V
38	1 1/2"	10×19	-	-	2	1	0.5	25RTC38V
41	1 5/8"	10×19	-	-	2	1	0.6	25RTC41V
45	1 3/4"	10×19	-	-	2	1	0.7	25RTC45V

Reaming bit / Pilot adapter 6° taper

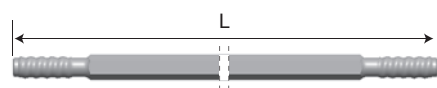


Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	30	6×9	3×8	-	-	1.0	WTHP64R11
76	3"	30	6×10	6×9	-	-	1.3	WTHP76R11
89	3 1/2"	30	8×11	8×10	-	-	1.7	WTHP89R15



Gauge diameter(D)		Carbide size [mm]	Button × Button dia. [mm]		Flushing hole	Weight [Kg]	Part number
[mm]	[in]		Gauge	Face			
26	1"	8	-	-	1	1.4	WR25THI26B

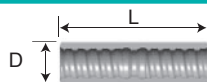
Hex drifting rod



Thread	Hex		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
R25 - R32	25	1"	2200	7' 2"	8.8	EH25R32R25-2200
			2475	8' 2"	10.2	EH25R32R25-2475
			2600	8' 6"	10.7	EH25R32R25-2600
			2800	9' 2"	11.2	EH25R32R25-2800
			3100	10' 2"	12.7	EH25R32R25-3100

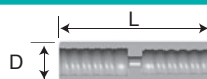
* Custom lengths may be available upon request

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R25 - R25	35	1 3/8"	160	6 1/4"	0.7	CR25
R32 - R32	45	1 3/4"	150	6"	1.0	CR32D

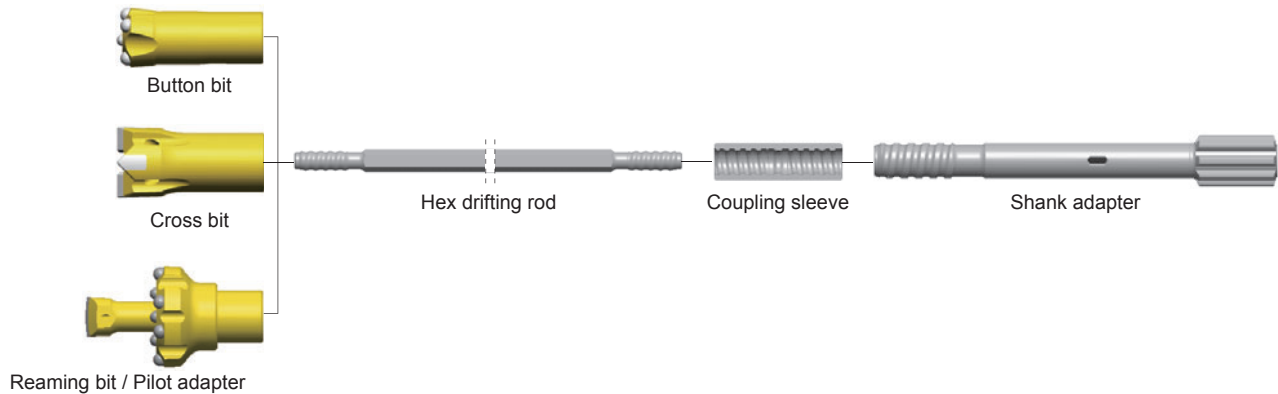
Crossover coupling



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R25 - R32	45	1 3/4"	175	6 7/8"	1.5	CR32R25

DRIFTING & TUNNELLING EQUIPMENT

R28 (1 1/8") SERIES (Recommended gauge diameter Ø37 - Ø45)



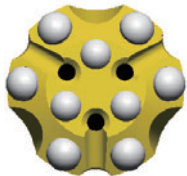
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.14

Button bit Type 06



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
37	1 15/32"	35	5×9	2×7	1	1	0.5	28RTPWS37R06M
38	1 1/2"	35	5×9	2×8	1	1	0.5	28RTPWS38R06M
41	1 5/8"	40	5×9	2×8	2	1	0.6	28RTPWS41R06H
43	1 11/16"	40	5×9	2×9	2	1	0.7	28RTPWS43R06H
45	1 3/4"	35	5×10	2×9	2	1	0.7	28RTPWS45R06M

Button bit Type 23



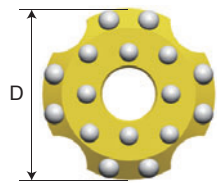
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
37	1 15/32"	35	6×7	3×7	1	3	0.5	28RTPWS37R23M
38	1 1/2"	35	6×8	3×7	1	3	0.5	28RTPWS38R23M
41	1 5/8"	40	6×8	3×7	1	3	0.6	28RTPWS41R23H
43	1 11/16"	35	6×8	3×8	1	3	0.7	28RTPWS43R23M
45	1 3/4"	30	6×9	3×8	1	3	0.7	28RTPWS45R23L

Cross bit



Gauge diameter		Carbide size W × H [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
38	1 1/2"	10×19	-	-	4	1	0.5	28RTC38V
41	1 5/8"	10×19	-	-	4	1	0.6	28RTC41V
43	1 11/16"	10×19	-	-	4	1	0.7	28RTC43V
45	1 3/4"	10×19	-	-	4	1	0.7	28RTC45V

Reaming bit / Pilot adapter 6° taper

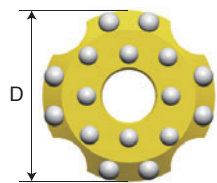


Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	30	6×9	3×8	-	-	1.0	WTHP64R11
76	3"	30	6×10	6×9	-	-	1.3	WTHP76R11
89	3 1/2"	30	8×11	8×10	-	-	1.7	WTHP89R15



Gauge diameter(D)		Carbide size [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Front		
26	1"	8	-	-	1	1	1.4	WR28THI26B

Reaming bit / Pilot adapter 12° taper

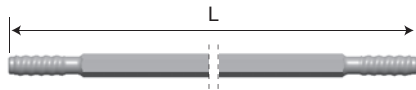


Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	30	8×11	4×10	-	-	1.6	WTKP89R15
102	4"	35	8×14	6×12	-	-	2.3	WTKP102R16
127	5"	35	12×13	8×13	-	-	4.8	WTKP127R16



Gauge diameter(D)		Carbide size [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Front		
40	1 5/8"	8	-	-	3	1	2.1	WR28TKI40B

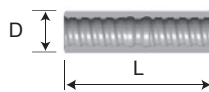
Hex drifting rod



Thread	Hex		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
R28 - R32	28	1 1/8"	2800	9'2"	14.1	EH28R32R28-2800
			3100	10'2"	15.8	EH28R32R28-3100
			3700	12'2"	19.2	EH28R32R28-3700
	32	1 1/4"	4310	14'2"	23.0	EH32R32R28-4310

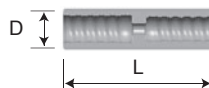
* Custom lengths may be available upon request

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R28 - R28	41	1 5/8"	160	6 1/4"	1.0	CR28D
R32 - R32	45	1 3/4"	150	6"	1.0	CR32D

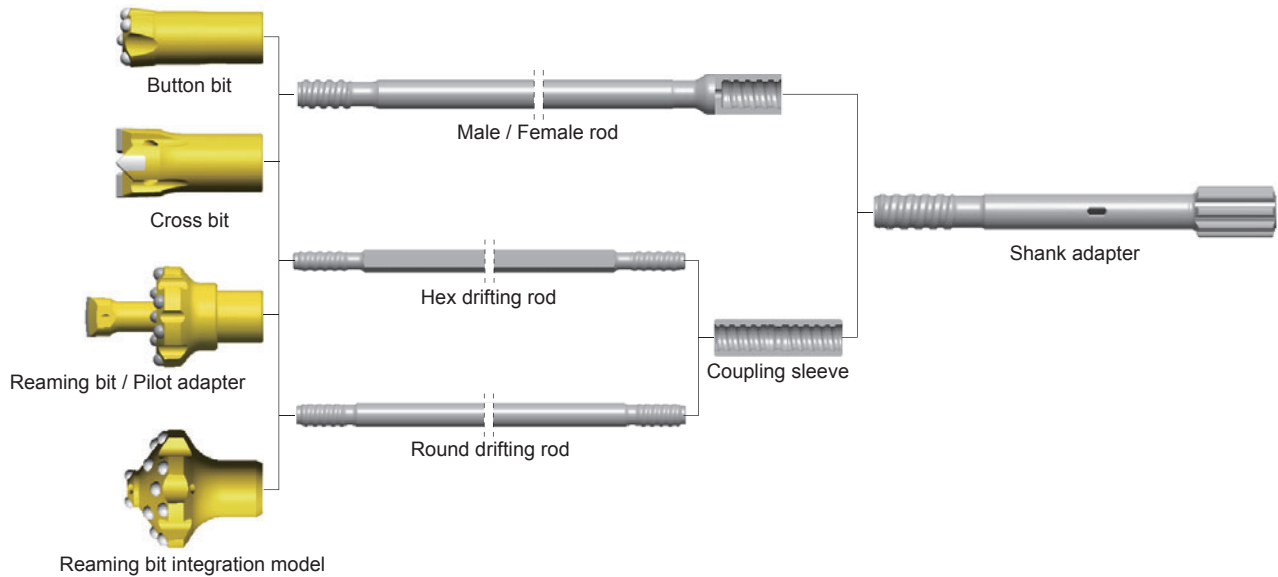
Crossover coupling



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R28 - R32	45	1 3/4"	171	6 3/4"	1.4	CR32R28

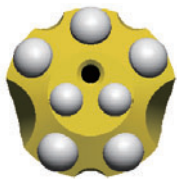
DRIFTING & TUNNELLING EQUIPMENT

R32 (1 1/4") SERIES (Recommended gauge diameter Ø41 - Ø64)



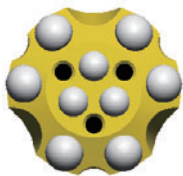
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.14

Button bit Type 06



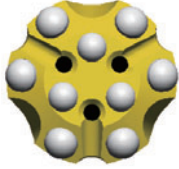
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
41	1 5/8"	40	5×9	2×8	2	1	0.6	32RTPWS41R06H
43	1 11/16"	40	5×9	2×9	2	1	0.7	32RTPWS43R06H
43	1 11/16"	30	5×10	2×8	2	1	0.7	32RTPWS43R06L
45	1 3/4"	35	5×10	2×9	2	1	0.8	32RTPWS45R06M
45	1 3/4"	30	5×11	2×9	2	1	0.8	32RTPWS45R06L
48	1 7/8"	30	5×11	2×9	2	1	0.9	32RTPWS48R06L
51	2"	30	5×12	2×10	2	1	1.0	32RTPWS51R06L

Button bit Type 03



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
43	1 11/16"	35	6×9	3×8	1	3	0.7	32RTPWS43R03M
43	1 11/16"	30	6×10	3×8	1	3	0.7	32RTPWS43R03L
45	1 3/4"	30	6×10	3×8	1	3	0.8	32RTPWS45R03L
48	1 7/8"	35	6×10	3×9	1	3	0.9	32RTPWS48R03M

Button bit Type 23



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
45	1 3/4"	30	6×9	3×8	1	3	0.8	32RTPWS45R23L
48	1 7/8"	30	6×10	3×9	1	3	0.9	32RTPWS48R23L
51	2"	30	6×10	3×9	1	3	1.0	32RTPWS51R23L
54	2 1/8"	40	6×10	3×10	1	3	1.1	32RTPWS54R23H
57	2 1/4"	40	6×11	3×10	1	3	1.2	32RTPWS57R23H
64	2 1/2"	35	6×12	3×11	1	3	1.4	32RTPWS64R23M

Button bit Type 08



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
43	1 11/16"	35	6×9	2×8	-	2	0.7	32RTPVS43BB08M
45	1 3/4"	35	6×9	2×9	-	2	0.8	32RTPVS45BB08M
48	1 7/8"	35	6×10	2×9	-	2	0.9	32RTPVS48BB08M

Button bit Type 09



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
43	1 11/16"	35	6×9	3×8	2	1	0.7	32RTPWS43BB09M
45	1 3/4"	35	6×9	3×9	2	1	0.8	32RTPWS45BB09M
48	1 7/8"	35	6×9	3×9	2	1	0.9	32RTPWS48BB09M

Cross bit

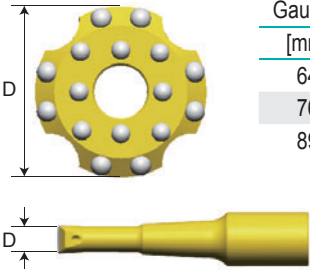


Gauge diameter		Carbide size W × H [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
41	1 5/8"	10×19	-	-	4	1	0.6	32RTC41V
45	1 3/4"	10×19	-	-	4	1	0.7	32RTC45V
48	1 7/8"	10×19	-	-	4	1	0.9	32RTC48V
51	2"	10×19	-	-	4	1	1.0	32RTC51V

DRIFTING & TUNNELLING EQUIPMENT

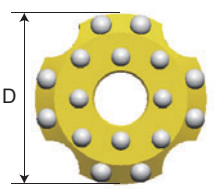
R32 (1 1/4") SERIES (Recommended gauge diameter Ø41 - Ø57)

Reaming bit / Pilot adapter 6° taper

	Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face	Side	Face		
	64	2 1/2"	30	6×9	3×8	-	-	1.0	WTHP64R11
	76	3"	30	6×10	6×9	-	-	1.3	WTHP76R11
	89	3 1/2"	30	8×11	8×10	-	-	1.7	WTHP89R15

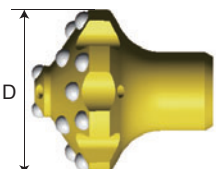
	Gauge diameter(D)		Carbide size [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face	Side	Front		
	26	1"	8	-	-	1	1	1.7	WR32THI26B

Reaming bit / Pilot adapter 12° taper

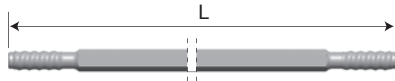
	Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face	Side	Face		
	89	3 1/2"	30	8×11	4×10	-	-	1.6	WTKP89R15
	102	4"	35	8×14	6×12	-	-	2.3	WTKP102R16
	127	5"	35	12×13	8×13	-	-	4.8	WTKP127R16

	Gauge diameter(D)		Carbide size [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face	Side	Front		
	40	1 5/8"	8	-	-	3	1	2.1	WR32TKI40B

Reaming bit integration model

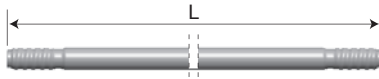
	Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole			Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face	Side	Face	Reverse		
	76	3"	35	8×12	6×10	2	1	2	2.2	WI32RTPJ76R-30R
	89	3 1/2"	35	8×12	10×10	2	1	2	2.5	WI32RTPJ89R-30R
	102	4"	35	8×12	9×12, 2×10	2	1	2	2.7	WI32RTPJ102R-30R

Hex Drifting rod



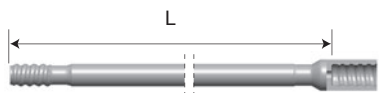
Thread	Hex		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
R32 - R38	32	1 1/4"	3100	10' 2"	19.7	EH32R38R32-3100
			3700	12' 2"	23.3	EH32R38R32-3700
			4310	14' 2"	27.0	EH32R38R32-4310
			4920	16' 2"	30.9	EH32R38R32-4920
	35	1 3/8"	3100	10' 2"	23.9	EH35R38R32-3100
			3700	12' 2"	28.5	EH35R38R32-3700
			4310	14' 2"	33.2	EH35R38R32-4310
			4920	16' 2"	36.7	EH35R38R32-4920
R32 - T38	32	1 1/4"	5530	18' 2"	41.3	EH35R38R32-5530
			3100	10' 2"	19.7	EH32M38R32-3100
			3700	12' 2"	23.3	EH32M38R32-3700
			4310	14' 2"	27.0	EH32M38R32-4310
	35	1 3/8"	4920	16' 2"	30.9	EH32M38R32-4920
			3100	10' 2"	23.9	EH35M38R32-3100
			3700	12' 2"	28.5	EH35M38R32-3700
			4310	14' 2"	33.2	EH35M38R32-4310
	35	1 3/8"	4920	16' 2"	36.7	EH35M38R32-4920
			5530	18' 2"	41.3	EH35M38R32-5530

Round Drifting rod



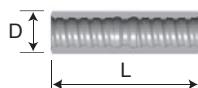
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
R32 - R32	32	1 1/4"	1830	6'	8.0	ER32R32-1830
			2440	8'	11.5	ER32R32-2440
			3050	10'	16.2	ER32R32-3050
			3660	12'	19.5	ER32R32-3660

Male / Female Drifting rod



Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
R32 - R32	32	1 1/4"	1830	6'	9.4	ER32R32MF-1830
			2440	8'	12.9	ER32R32MF-2440
			3050	10'	17.4	ER32R32MF-3050
			3660	12'	20.6	ER32R32MF-3660

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R32 - R32	45	1 3/4"	150	6"	1.0	CR32D
R38 - R38	54	2 1/8"	170	6 3/4"	1.7	CR38D

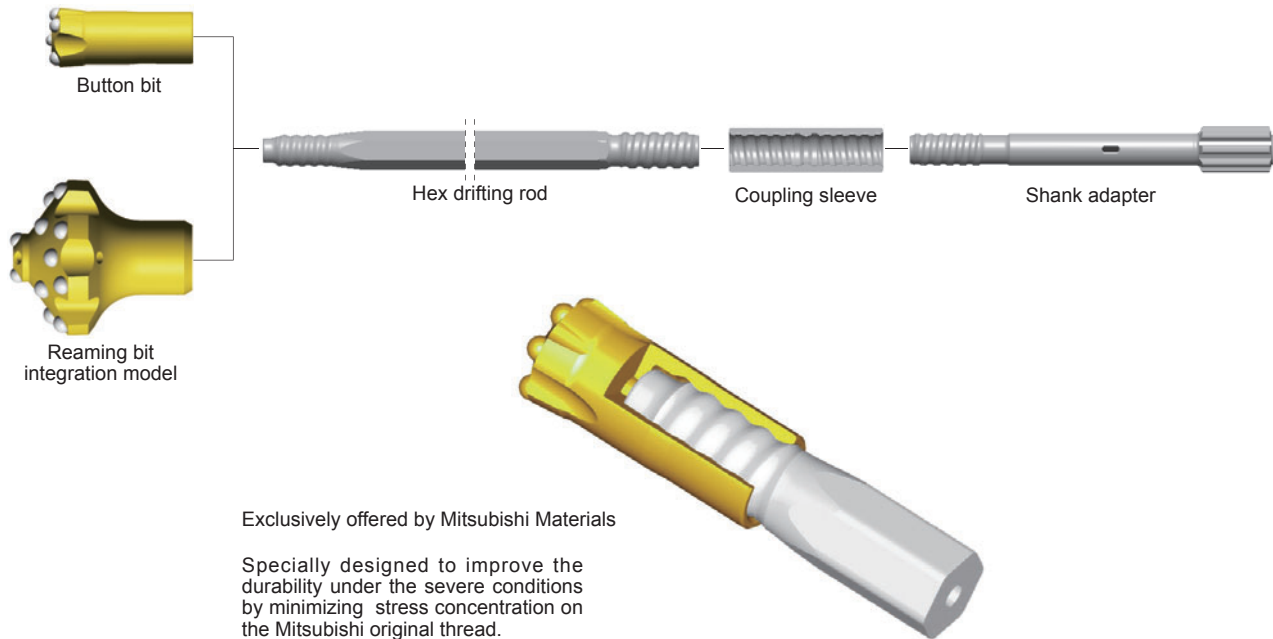
Crossover coupling



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R32 - R25	45	1 3/4"	175	6 7/8"	1.5	CR32R25
R32 - R28	45	1 3/4"	171	6 3/4"	1.4	CR32R28
R32 - R38	54	2 1/8"	181	7 1/8"	2.1	CR38R32
R32 - T38	54	2 1/8"	188	7 1/2"	2.2	CM38R32

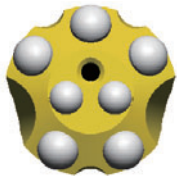
DRIFTING & TUNNELLING EQUIPMENT

NR34 (1 1/3") SERIES (Recommended gauge diameter Ø45 - Ø54)



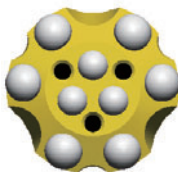
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.14

Button bit Type 06



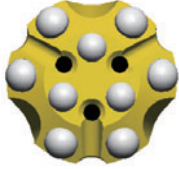
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
45	1 3/4"	30	5×11	2×9	2	1	0.8	34NRTPWS45R06L
48	1 7/8"	30	5×11	2×9	2	1	0.9	34NRTPWS48R06L
51	2"	30	5×12	2×10	2	1	1.0	34NRTPWS51R06L

Button bit Type 03



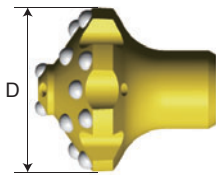
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
45	1 3/4"	30	6×10	3×8	1	3	0.8	34NRTPWS45R03L
48	1 7/8"	35	6×10	3×9	1	3	0.9	34NRTPWS48R03M

Button bit Type 23



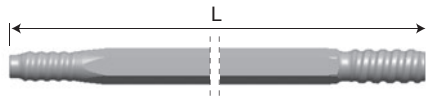
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
51	2"	30	6×10	3×9	1	3	1.0	34NRTPWS51R23L
54	2 1/8"	40	6×10	3×10	1	3	1.1	34NRTPWS54R23H

Reaming bit integration model



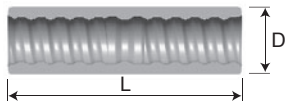
Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole			Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face	Reverse		
76	3"	35	8×12	6×10	2	1	2	2.3	WI34NRTPJ76R-30R
89	3 1/2"	35	8×12	10×10	2	1	2	2.6	WI34NRTPJ89R-30R
102	4"	35	8×12	9×12, 2×10	2	1	2	2.8	WI34NRTPJ102R-30R

Hex drifting rod



Thread	Hex		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
NR34 - T38	35	1 3/8"	3100	10' 2"	24.8	EH35M38NR34-3100
			3700	12' 2"	29.5	EH35M38NR34-3700
			4310	14' 2"	34.1	EH35M38NR34-4310
			4920	16' 2"	37.6	EH35M38NR34-4920
			5530	18' 2"	42.3	EH35M38NR34-5530

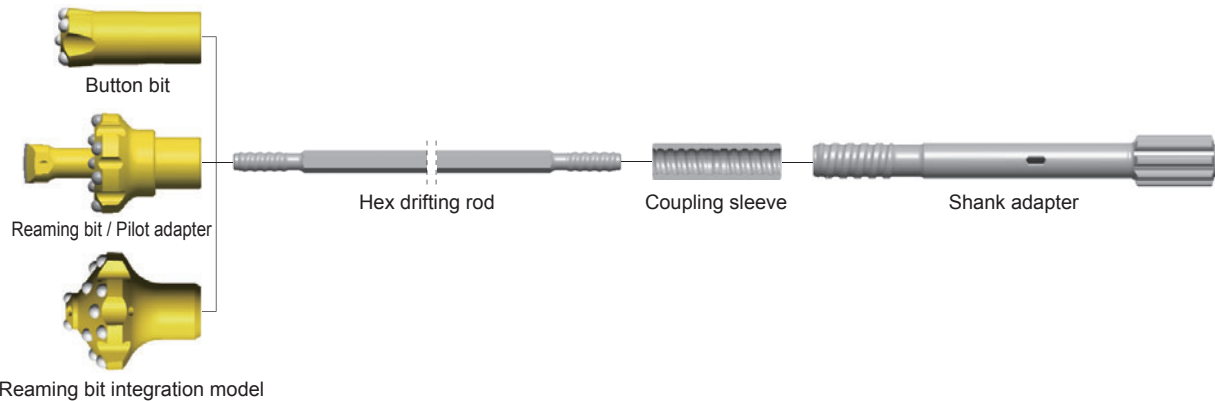
Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T38 - T38	54	2 1/8"	190	7 1/2"	2.0	CM38

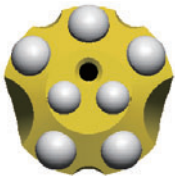
DRIFTING & TUNNELLING EQUIPMENT

R35 (1 3/8") SERIES (Recommended gauge diameter Ø48 - Ø64)



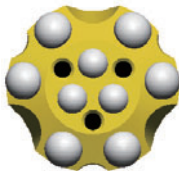
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.14

Button bit Type 06



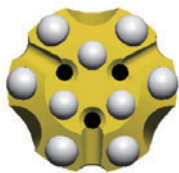
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
48	1 7/8"	30	5×11	2×9	2	1	0.8	35RTPWS48R06L
51	2"	30	5×12	2×10	2	1	0.9	35RTPWS51R06L

Button bit Type 03



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
48	1 7/8"	35	6×10	3×9	1	3	0.8	35RTPWS48R03M

Button bit Type 23



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
48	1 7/8"	30	6×10	3×9	1	3	0.8	35RTPWS48R23L
51	2"	30	6×10	3×9	1	3	0.9	35RTPWS51R23L
54	2 1/8"	40	6×10	3×9	1	3	1.0	35RTPWS54R23H
57	2 1/4"	40	6×11	3×10	1	3	1.1	35RTPWS57R23H
64	2 1/2"	35	6×12	3×11	1	3	1.3	35RTPWS64R23M

Button bit Type 08



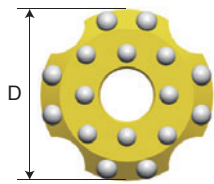
Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
48	1 7/8"	35	6×10	2×9	-	2	0.8	35RTPVS48BB08M

Button bit Type 09



Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
48	1 7/8"	35	6×9	3×9	2	1	0.8	35RTPWS48BB09M

Reaming bit / Pilot adapter 12° taper

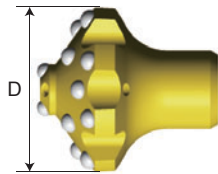


Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	30	8×11	4×10	-	-	1.6	WTKP89R15
102	4"	35	8×14	6×12	-	-	2.3	WTKP102R16
127	5"	35	12×13	8×13	-	-	4.8	WTKP127R16



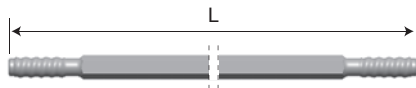
Gauge diameter(D)		Carbide size [mm]	Button × Button dia. [mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Front		
40	1 9/16"	8	-	-	3	1	1.5	WR35TKI40B

Reaming bit integration model



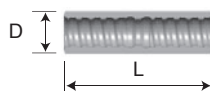
Gauge diameter(D)		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole			Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face	Reverse		
76	3"	35	8×12	6×10	2	1	2	2.3	WI35RTPJ76R-30R
89	3 1/2"	35	8×12	10×10	2	1	2	2.7	WI35RTPJ89R-30R
102	4"	35	8×12	9×12, 2×10	2	1	2	2.9	WI35RTPJ102R-30R

Hex drifting rod



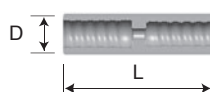
Thread	Hex		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
R35 - T38	35	1 3/8"	4310	14' 2"	33.3	EH35M38R35-4310
			4920	16' 2"	36.8	EH35M38R35-4920
			5530	18' 2"	41.4	EH35M38R35-5530

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R35 - R35	48	1 7/8"	160	6 1/4"	1.2	CR35D

Crossover coupling



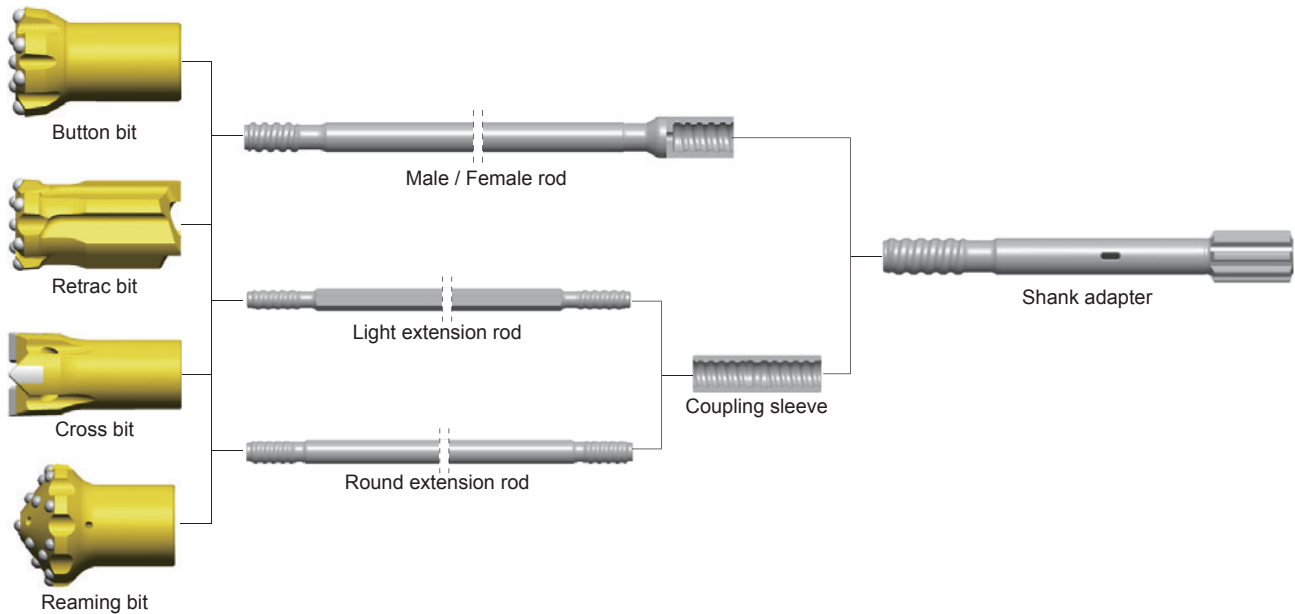
Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
R35 - R32	48	1 7/8"	171	6 3/4"	1.5	CR35R32

BENCH & LONGHOLE DRILLING EQUIPMENT



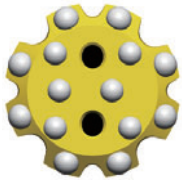
BENCH & LONG HOLE DRILLING EQUIPMENT

T38 (1 1/2") SERIES (Recommended gauge diameter Ø64 - Ø102)



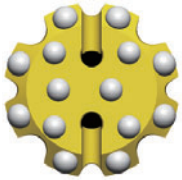
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.16

Button bit Type 15



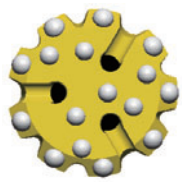
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	35	8×11	4×10	-	2	1.6	38MPVS64R15M
64	2 1/2"	40	8×10	5×10	-	2	1.6	38MPVS64R15H
70	2 3/4"	35	8×11	4×11	-	2	1.9	38MPVS70R15M
70	2 3/4"	40	8×11	5×10	-	2	1.9	38MPVS70R15H
76	3"	35	8×12	4×11	-	2	2.2	38MPVS76R15M
76	3"	40	8×11	5×11	-	2	2.2	38MPVS76R15H
89	3 1/2"	35	8×13	6×12	-	2	3.4	38MPVS89R15M
89	3 1/2"	40	8×12	6×12	-	2	3.4	38MPVS89R15H
102	4"	35	8×14	6×13	-	2	4.5	38MPVS102R15M
102	4"	40	8×13	6×13	-	2	4.5	38MPVS102R15H

Button bit Type 25



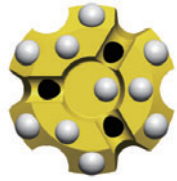
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	3.3	38MPVS89R25M
102	4"	35	8×14	6×13	-	2	4.4	38MPVS102R25M

Button bit Type 23



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	9×12	6×12	-	3	3.4	38MPVS89R23M
102	4"	35	9×13	6×13	-	3	4.5	38MPVS102R23M

Button bit Type 53 & 55



Type 53 (Ø64-Ø89)



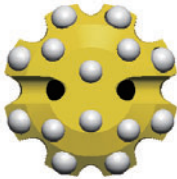
Type 55 (Ø76-Ø102)

Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	35	6×10	4×10	-	3	1.6	38MPVS64R53M
70	2 3/4"	35	6×11	4×11	-	3	1.8	38MPVS70R53M
76	3"	35	6×12	4×11	-	3	2.1	38MPVS76R53M
76	3"	35	8×11	5×11	-	4	2.2	38MPVS76R55M
89	3 1/2"	35	6×13	5×12	-	3	3.3	38MPVS89R53M
89	3 1/2"	35	8×12	6×12	-	4	3.4	38MPVS89R55M
102	4"	35	8×14	6×14	-	4	4.4	38MPVS102R55M

Button bit Type 83 & 85



Type 83 (Ø64-Ø76)

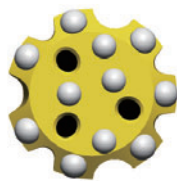


Type 85 (Ø76-Ø102)

Gauge diameter		* Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	20-40	6×10	3×10, 2×9	1	1	1.6	38MPWS64BB83H
70	2 3/4"	20-40	6×11	5×10	1	1	1.8	38MPWS70BB83H
76	3"	20-40	6×11	3×11, 2×10	1	1	2.1	38MPWS76BB83H
76	3"	20-40	8×11	6×10	2	2	2.2	38MPWS76BB85H
89	3 1/2"	20-40	8×12	6×12	2	2	3.4	38MPWS89BB85H
102	4"	20-40	8×12	7×12	-	2	4.4	38MPVS102BB85H

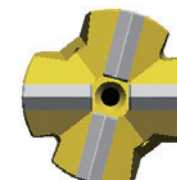
* Face angle 20°, Gauge angle 40°

Button bit Type 14



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	35	7×11	4×10	-	3	1.6	38MPVS64R14M
70	2 3/4"	35	7×11	4×11	-	3	1.8	38MPVS70R14M
76	3"	35	7×12	4×11	-	3	2.2	38MPVS76R14M
89	3 1/2"	35	7×14	5×12	-	3	3.4	38MPVS89R14M
102	4"	35	7×14	5×13	-	3	4.4	38MPVS102R14M

Cross bit

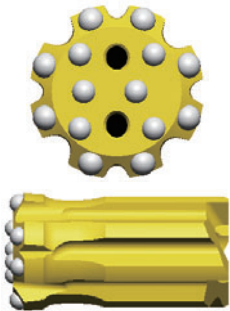


Gauge diameter		Carbide size W × H [mm]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	13×22	-	-	4	1	1.8	38MX64S
76	3"	13×22	-	-	4	1	2.4	38MX76S2

BENCH & LONG HOLE DRILLING EQUIPMENT

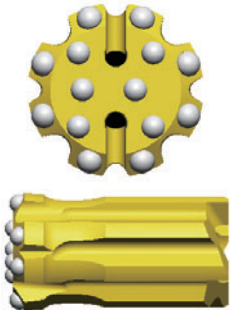
T38 (1 1/2") SERIES (Recommended gauge diameter Ø64 - Ø102)

Retrac Button bit Type 15



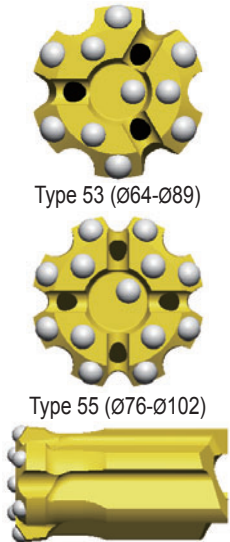
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	35	8×11	4×10	-	2	2.1	38MPVR64R15M
70	2 3/4"	35	8×11	4×11	-	2	2.6	38MPVR70R15M
76	3"	35	8×12	4×11	-	2	3.1	38MPVR76R15M
89	3 1/2"	35	8×13	6×12	-	2	4.4	38MPVR89R15M
102	4"	35	8×14	6×13	-	2	6.6	38MPVR102R15M

Retrac Button bit Type 25



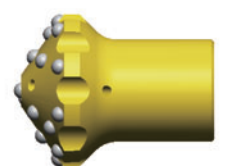
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.4	38MPVR89R25M
102	4"	35	8×14	6×13	-	2	6.5	38MPVR102R25M

Retrac Button bit Type 53 & 55



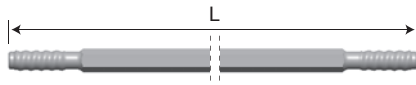
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
64	2 1/2"	35	6×10	4×10	-	3	2.0	38MPVR64R53M
70	2 3/4"	35	6×11	4×11	-	3	2.5	38MPVR70R53M
76	3"	35	6×12	4×11	-	3	2.9	38MPVR76R53M
76	3"	35	8×11	5×11	-	4	3.0	38MPVR76R55M
89	3 1/2"	35	6×13	5×12	-	3	4.3	38MPVR89R53M
89	3 1/2"	35	8×12	6×12	-	4	4.4	38MPVR89R55M
102	4"	35	8×14	6×14	-	4	6.5	38MPVR102R55M

Reaming bit integration model



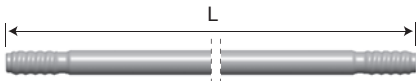
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
127	5"	35	9×13	10×13	3	1	7.5	WI38MPJ127R-D
152	6"	35	9×14	11×14	3	1	10.5	WI38MPJ152R-D

Light extension rod



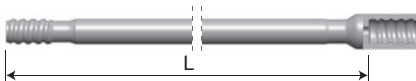
Thread	Hex		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T38 - T38	32	1 1/4"	3050	10'	18.4	EH32M38-3050
			3660	12'	22.1	EH32M38-3660

Round extension rod



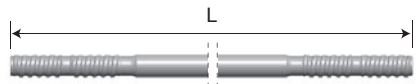
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T38 - T38	38	1 1/2"	3050	10'	24.7	ER38M38-3050
			3660	12'	29.4	ER38M38-3660
			4270	14'	34.7	ER38M38-4270
			4880	16'	39.7	ER38M38-4880
			5490	18'	44.6	ER38M38-5490

Male / Female rod



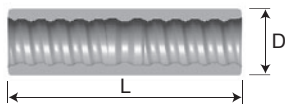
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T38 - T38	38	1 1/2"	900	3'	8.0	ER38M38MF-900
			1220	4'	9.7	ER38M38MF-1220
			1525	5'	13.3	ER38M38MF-1525
			1830	6'	16.0	ER38M38MF-1830
			2440	8'	21.3	ER38M38MF-2440
			3050	10'	25.9	ER38M38MF-3050
			3660	12'	30.7	ER38M38MF-3660

Tandem rod



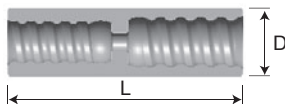
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T38 - T38	38	1 1/2"	3050	10'	24.4	ER38M38T-3050
			3660	12'	29.3	ER38M38T-3660

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T38 - T38	54	2 1/8"	190	7 1/2"	2.0	CM38

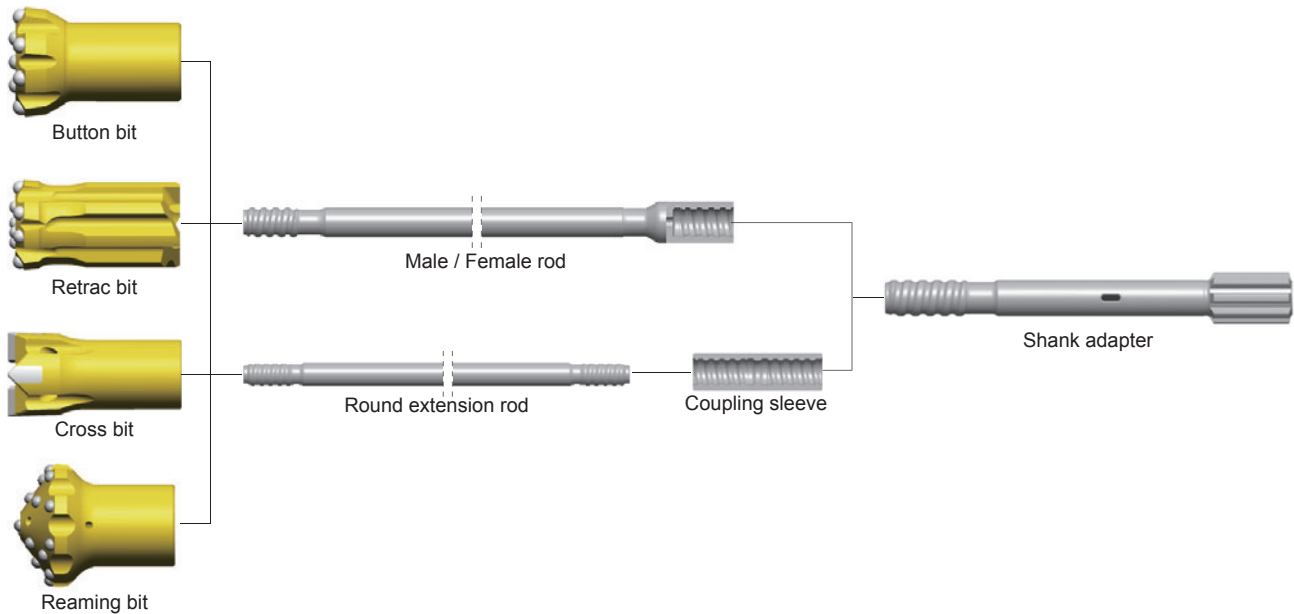
Crossover coupling



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T38 - R32	54	2 1/8"	188	7 1/2"	2.2	CM38R32
T38 - T45	63	2 1/2"	215	8 1/2"	3.4	CM45M38

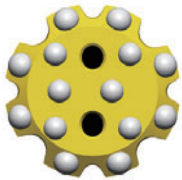
BENCH & LONG HOLE DRILLING EQUIPMENT

T45 (1 3/4") SERIES (Recommended gauge diameter Ø70 - Ø115)



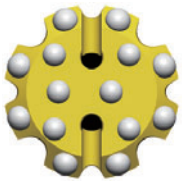
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.16

Button bit Type 15



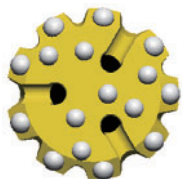
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
70	2 3/4"	35	8×11	4×11	-	2	1.9	45MPVS70R15M
70	2 3/4"	40	8×11	5×10	-	2	1.9	45MPVS70R15H
76	3"	35	8×12	4×11	-	2	2.3	45MPVS76R15M
76	3"	40	8×11	5×11	-	2	2.3	45MPVS76R15H
89	3 1/2"	35	8×13	6×12	-	2	3.8	45MPVS89R15M
89	3 1/2"	40	8×12	6×12	-	2	3.8	45MPVS89R15H
102	4"	35	8×14	6×13	-	2	4.4	45MPVS102R15M
102	4"	40	8×13	6×13	-	2	4.4	45MPVS102R15H

Button bit Type 25



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	3.7	45MPVS89R25M
102	4"	35	8×14	6×13	-	2	4.3	45MPVS102R25M
115	4 1/2"	35	8×14	7×13	-	2	6.3	45MPVS115R25M

Button bit Type 23



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	9×12	6×12	-	3	3.8	45MPVS89R23M
102	4"	35	9×13	6×13	-	3	4.4	45MPVS102R23M
115	4 1/2"	35	9×13	7×13	-	3	6.4	45MPVS115R23MS

Button bit Type 53 & 55



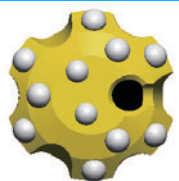
Type 53 (Ø70-Ø89)



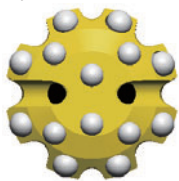
Type 55 (Ø76-Ø115)

Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
70	2 3/4"	35	6×11	4×11	-	3	1.8	45MPVS70R53M
76	3"	35	6×12	4×11	-	3	2.2	45MPVS76R53M
76	3"	35	8×11	5×11	-	4	2.3	45MPVS76R55M
89	3 1/2"	35	6×13	5×12	-	3	3.6	45MPVS89R53M
89	3 1/2"	35	8×12	6×12	-	4	3.7	45MPVS89R55M
102	4"	35	8×14	6×14	-	4	4.3	45MPVS102R55M
115	4 1/2"	35	8×14	8×14	-	4	6.3	45MPVS115R55M

Button bit Type 83 & 85



Type 83 (Ø70-Ø76)

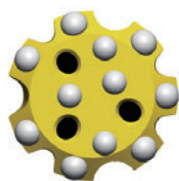


Type 85 (Ø76-Ø115)

Gauge diameter		* Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
70	2 3/4"	20-40	6×11	5×10	1	1	1.8	45MPWS70BB83H
76	3"	20-40	6×11	3×11, 2×10	1	1	2.2	45MPWS76BB83H
76	3"	20-40	8×11	6×10	2	2	2.3	45MPWS76BB85H
89	3 1/2"	20-40	8×12	6×12	2	2	3.6	45MPWS89BB85H
102	4"	20-40	8×12	7×12	-	2	4.3	45MPVS102BB85H
115	4 1/2"	20-40	8×14	8×12	-	2	6.3	45MPVS115BB85H

* Face angle 20°, Gauge angle 40°

Button bit Type 14



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
70	2 3/4"	35	7×11	4×11	-	3	1.8	45MPVS70R14M
76	3"	35	7×12	4×11	-	3	2.3	45MPVS76R14M
89	3 1/2"	35	7×14	5×12	-	3	3.6	45MPVS89R14M
102	4"	35	7×14	5×13	-	3	4.3	45MPVS102R14M

Cross bit

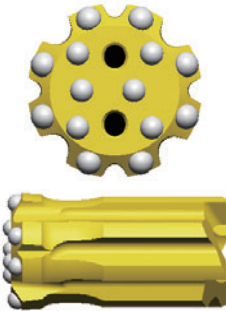


Gauge diameter		Carbide size W × H [mm]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
76	3"	13×22	-	-	4	1	2.5	45MX76S2
89	3 1/2"	13×22	-	-	4	1	4.0	45MX89S

BENCH & LONG HOLE DRILLING EQUIPMENT

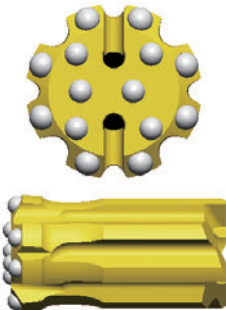
T45 (1 3/4") SERIES (Recommended gauge diameter Ø76 - Ø115)

Retrac Button bit Type 15



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
76	3"	35	8×12	4×11	-	2	3.0	45MPVR76R15M
89	3 1/2"	35	8×13	6×12	-	2	4.5	45MPVR89R15M
102	4"	35	8×14	6×13	-	2	6.6	45MPVR102R15M

Retrac Button bit Type 25

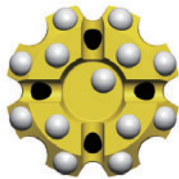


Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.4	45MPVR89R25M
102	4"	35	8×14	6×13	-	2	6.5	45MPVR102R25M
115	4 1/2"	35	8×14	7×13	-	2	8.4	45MPVR115R25M

Retrac Button bit Type 53 & 55



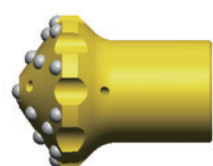
Type 53 (Ø76-Ø89)



Type 55 (Ø76-Ø102)

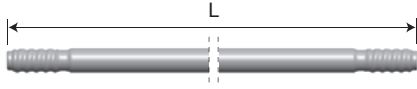
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
76	3"	35	6×12	4×11	-	3	2.9	45MPVR76R53M
76	3"	35	8×11	5×11	-	4	3.0	45MPVR76R55M
89	3 1/2"	35	6×13	5×12	-	3	4.2	45MPVR89R53M
89	3 1/2"	35	8×12	6×12	-	4	4.5	45MPVR89R55M
102	4"	35	8×14	6×14	-	4	6.5	45MPVR102R55M
115	4 1/2"	35	8×14	8×14	-	4	8.4	45MPVR115R55M

Reaming bit integration model



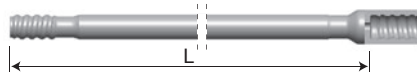
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
127	5"	35	9×13	10×13	3	1	7.5	WI45MPJ127R-D
152	6"	35	9×14	11×14	3	1	10.5	WI45MPJ152R-D

Round extension rod



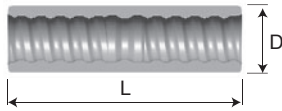
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T45 - T45	45	1 3/4"	3050	10'	34.1	ER45M45-3050
			3660	12'	41.0	ER45M45-3660
			4270	14'	48.1	ER45M45-4270
			4880	16'	54.9	ER45M45-4880
			6100	20'	68.9	ER45M45-6100

Male / Female rod



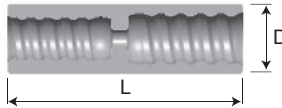
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T45 - T45	45	1 3/4"	1525	5'	18.4	ER45M45MF-1525
			1830	6'	22.1	ER45M45MF-1830
			3050	10'	36.1	ER45M45MF-3050
			3660	12'	43.3	ER45M45MF-3660
			4270	14'	50.2	ER45M45MF-4270

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T45 - T45	63	2 1/2"	210	8 1/4"	3.0	CM45
T45 - T45	66	2 5/8"	210	8 1/4"	3.5	CM45-2

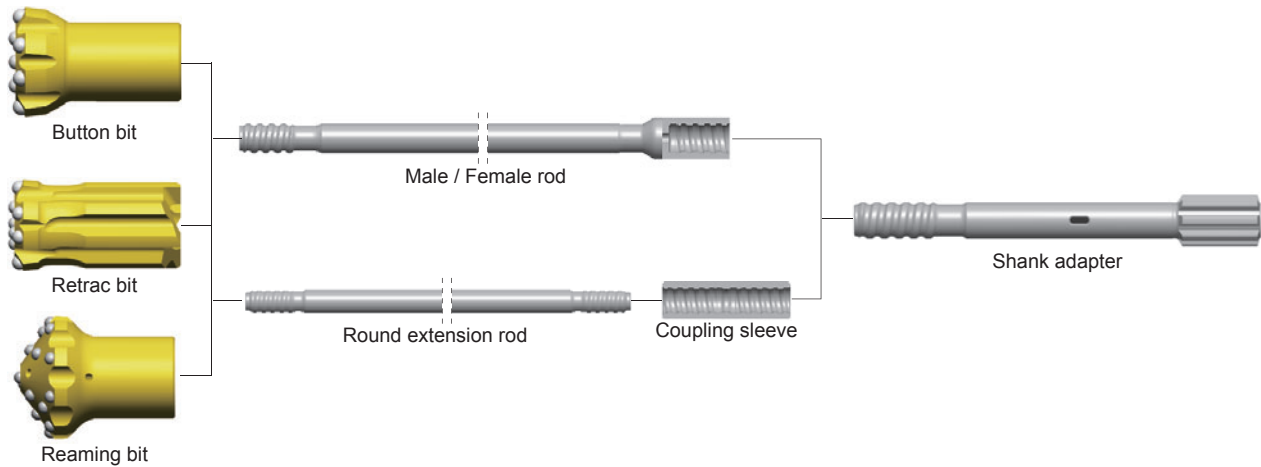
Crossover coupling



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T45 - T38	63	2 1/2"	215	8 1/2"	3.4	CM45M38
T45 - T51	72	2 7/8"	240	9 1/2"	5.0	CM51M45

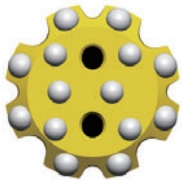
BENCH & LONG HOLE DRILLING EQUIPMENT

T51 (2") SERIES (Recommended gauge diameter Ø89 - Ø127)



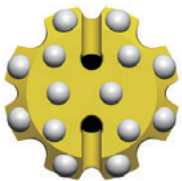
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.16

Button bit Type 15



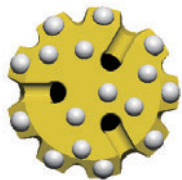
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.1	51MPVS89R15M
89	3 1/2"	40	8×12	6×12	-	2	4.1	51MPVS89R15H
102	4"	35	8×14	6×13	-	2	5.2	51MPVS102R15M
102	4"	40	8×13	6×13	-	2	5.2	51MPVS102R15H

Button bit Type 25



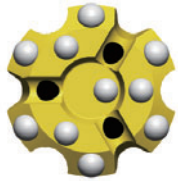
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.0	51MPVS89R25M
102	4"	35	8×14	6×13	-	2	5.1	51MPVS102R25M
115	4 1/2"	35	8×14	7×13	-	2	6.6	51MPVS115R25M
127	5"	35	8×16	8×14	-	2	8.7	51MPVS127R25M

Button bit Type 23

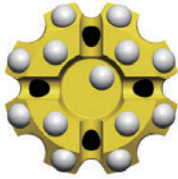


Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	9×12	6×12	-	3	4.1	51MPVS89R23M
102	4"	35	9×13	6×13	-	3	5.2	51MPVS102R23M
115	4 1/2"	35	9×13	7×13	-	3	6.7	51MPVS115R23MS
115	4 1/2"	35	9×14	7×14	-	3	6.8	51MPVS115R23M
127	5"	35	9×14	7×14	-	3	8.8	51MPVS127R23MS
127	5"	35	9×16	7×16	-	3	8.9	51MPVS127R23M

Button bit Type 53 & 55



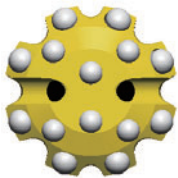
Type 53 (Ø89)



Type 55 (Ø89-Ø127)

Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	6×13	5×12	-	3	3.9	51MPVS89R53M
89	3 1/2"	35	8×12	6×12	-	4	4.0	51MPVS89R55M
102	4"	35	8×14	6×14	-	4	5.1	51MPVS102R55M
115	4 1/2"	35	8×14	8×14	-	4	6.6	51MPVS115R55M
127	5"	35	8×16	4×16, 4×14	-	4	8.7	51MPVS127R55M

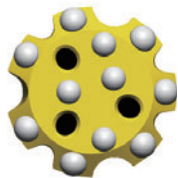
Button bit Type 85



Gauge diameter		* Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	20-40	8×12	6×12	2	2	3.9	51MPWS89BB85H
102	4"	20-40	8×12	7×12	-	2	5.0	51MPVS102BB85H
115	4 1/2"	20-40	8×14	8×12	-	2	6.5	51MPVS115BB85H
127	5"	20-40	8×14	4×14, 4×12	-	2	8.6	51MPVS127BB85H

* Face angle 20°, Gauge angle 40°

Button bit Type 14

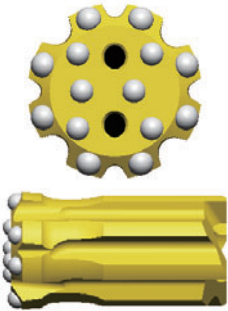


Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	7×14	5×12	-	3	4.0	51MPVS89R14M
102	4"	35	7×14	5×13	-	3	5.1	51MPVS102R14M

BENCH & LONG HOLE DRILLING EQUIPMENT

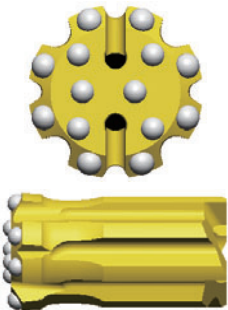
T51 (2") SERIES (Recommended gauge diameter Ø89 - Ø127)

Retrac Button bit Type 15



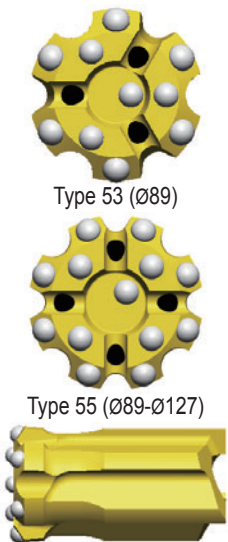
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.4	51MPVR89R15M
102	4"	35	8×14	6×13	-	2	6.5	51MPVR102R15M

Retrac Button bit Type 25



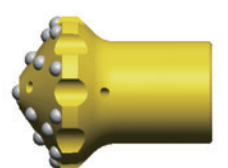
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.3	51MPVR89R25M
102	4"	35	8×14	6×13	-	2	6.4	51MPVR102R25M
115	4 1/2"	35	8×14	7×13	-	2	8.3	51MPVR115R25M
127	5"	35	8×16	8×14	-	2	10.7	51MPVR127R25M

Retrac Button bit Type 53 & 55



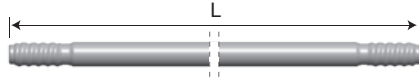
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	6×13	5×12	-	3	4.2	51MPVR89R53M
89	3 1/2"	35	8×12	6×12	-	4	4.3	51MPVR89R55M
102	4"	35	8×14	6×14	-	4	6.4	51MPVR102R55M
115	4 1/2"	35	8×14	8×14	-	4	8.3	51MPVR115R55M
127	5"	35	8×16	4×16, 4×14	-	4	10.7	51MPVR127R55M

Reaming bit integration model



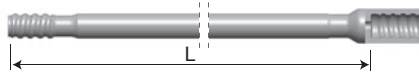
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
152	6"	35	9×14	11×14	3	1	10.6	WI51MPJ152R-D

Round extension rod



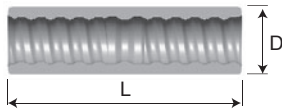
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T51 - T51	51	2"	3660	12'	49.6	ER51M51-3660
			4270	14'	58.1	ER51M51-4270
			6100	20'	82.9	ER51M51-6100

Male / Female rod



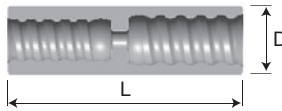
Thread	Outside diameter		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
T51 - T51	51	2"	1525	5'	22.0	ER51M51MF-1525
			1830	6'	26.4	ER51M51MF-1830
			3660	12'	52.8	ER51M51MF-3660
			4270	14'	61.6	ER51M51MF-4270

Coupling sleeve



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T51 - T51	72	2 7/8"	235	9 1/4"	4.4	CM51
T51 - T51	77	3"	235	9 1/4"	5.5	CM51-2

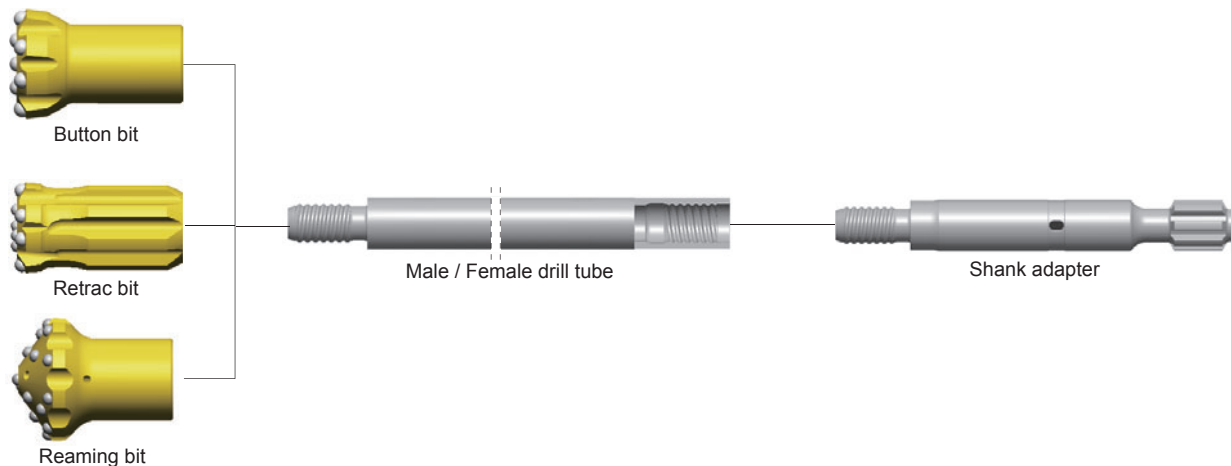
Crossover coupling



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[in]		
T51 - T45	72	2 7/8"	240	9 1/2"	5.0	CM51M45

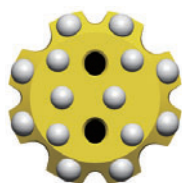
TUBE DRILLING EQUIPMENT

ST58 (2 1/4") SERIES (Recommended gauge diameter Ø89 - Ø127)



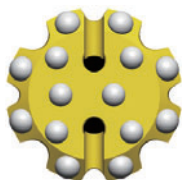
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.16

Button bit Type 15



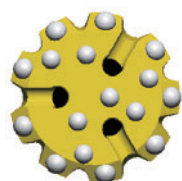
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	4.0	58WDPVS89R15M
89	3 1/2"	40	8×12	6×12	-	2	4.0	58WDPVS89R15H
102	4"	35	8×14	6×13	-	2	5.0	58WDPVS102R15M
102	4"	40	8×13	6×13	-	2	4.9	58WDPVS102R15H

Button bit Type 25



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	3.9	58WDPVS89R25M
102	4"	35	8×14	6×13	-	2	4.9	58WDPVS102R25M
115	4 1/2"	35	8×14	7×13	-	2	6.9	58WDPVS115R25M
127	5"	35	8×16	8×14	-	2	8.9	58WDPVS127R25M

Button bit Type 23



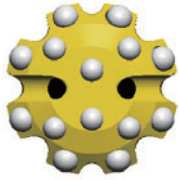
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	9×12	6×12	-	3	3.9	58WDPVS89R23M
102	4"	35	9×13	6×13	-	3	5.0	58WDPVS102R23M
115	4 1/2"	35	9×13	7×13	-	3	6.9	58WDPVS115R23MS
115	4 1/2"	35	9×14	7×14	-	3	7.0	58WDPVS115R23M
127	5"	35	9×14	7×14	-	3	8.9	58WDPVS127R23MS
127	5"	35	9×16	7×16	-	3	9.0	58WDPVS127R23M

Button bit Type 55



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×12	6×12	-	4	3.8	58WDPVS89R55M
102	4"	35	8×14	6×14	-	4	4.9	58WDPVS102R55M
115	4 1/2"	35	8×14	8×14	-	4	6.9	58WDPVS115R55M
127	5"	35	8×16	4×16, 4×14	-	4	8.9	58WDPVS127R55M

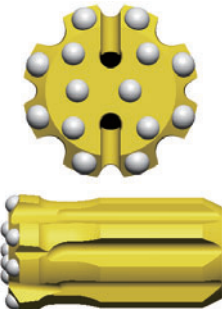
Button bit Type 85



Gauge diameter		* Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	20-40	8×12	6×12	2	2	3.7	58WDPWS89BB85H
102	4"	20-40	8×13	7×12	-	2	4.8	58WDPVS102BB85H
115	4 1/2"	20-40	8×14	8×12	-	2	6.8	58WDPVS115BB85H
127	5"	20-40	8×14	4×14, 4×12	-	2	8.8	58WDPVS127BB85H

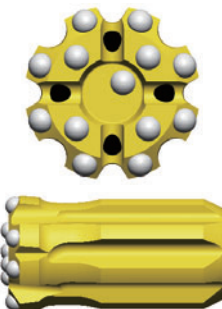
* Face angle 20°, Gauge angle 40°

Retrac Button bit Type 25



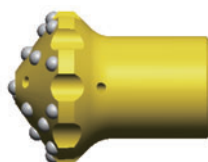
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×13	6×12	-	2	5.6	58WDPVR89R25M
102	4"	35	8×14	6×13	-	2	7.8	58WDPVR102R25M
115	4 1/2"	35	8×14	7×13	-	2	10.6	58WDPVR115R25M
127	5"	35	8×16	8×14	-	2	12.8	58WDPVR127R25M

Retrac Button bit Type 55



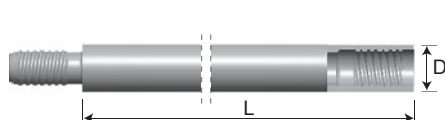
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
89	3 1/2"	35	8×12	6×12	-	4	5.4	58WDPVR89R55M
102	4"	35	8×14	6×14	-	4	7.6	58WDPVR102R55M
115	4 1/2"	35	8×14	8×14	-	4	10.4	58WDPVR115R55M
127	5"	35	8×16	4×16, 4×14	-	4	12.6	58WDPVR127R55M

Reaming bit integration model



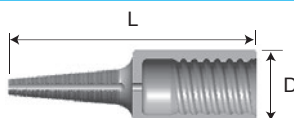
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
152	6"	35	9×14	11×14	3	1	11.0	WI58WDP152R-D

Male / Female drill tube



Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
ST58 - ST58	77	3"	1525	5'	34.0	GR77WD58MF-1525
			1830	6'	40.3	GR77WD58MF-1830

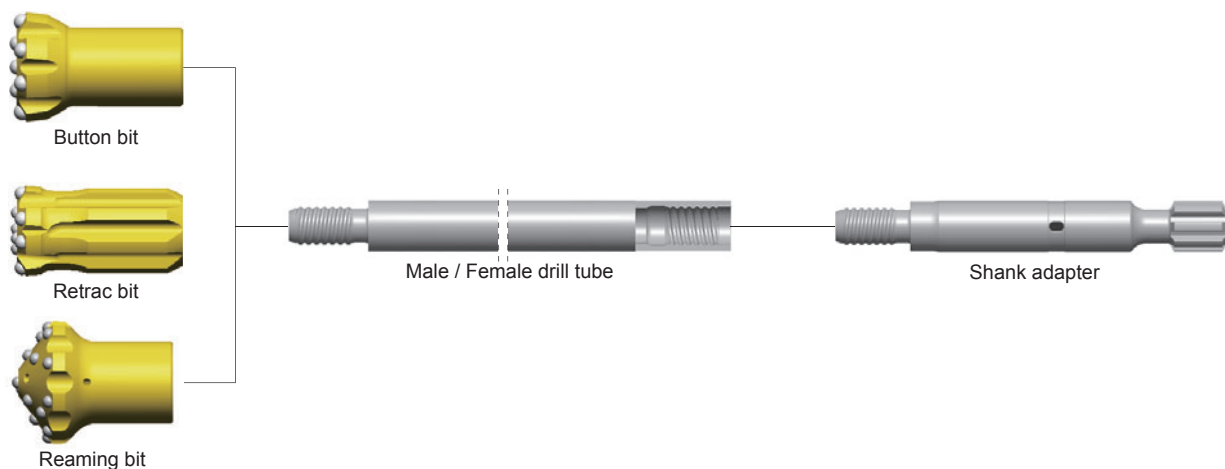
Recovery pike



Outside diameter(D)		Length(L)		Weight [Kg]	Part number
[mm]	[in]	[mm]	[in]		
78	3"	260	10 1/4"	3.4	FTM-58WD-GR78

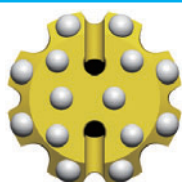
TUBE DRILLING EQUIPMENT

ST68 (2 3/4") SERIES (Recommended gauge diameter Ø102 - Ø127)



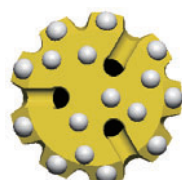
Standard item list - CUSTOM BUTTONS AND FLUSHING CONFIGURATIONS ARE AVAILABLE UPON REQUEST
For details of bit design, please refer to p.16

Button bit Type 25



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
102	4"	35	8×14	6×13	-	2	5.8	68WDPVS102R25M
115	4 1/2"	35	8×14	7×13	-	2	7.8	68WDPVS115R25M
127	5"	35	8×16	8×14	-	2	10.2	68WDPVS127R25M

Button bit Type 23



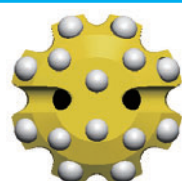
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
102	4"	35	9×13	6×13	-	3	5.8	68WDPVS102R23M
115	4 1/2"	35	9×13	7×13	-	3	7.8	68WDPVS115R23MS
115	4 1/2"	35	9×14	7×14	-	3	7.9	68WDPVS115R23M
127	5"	35	9×14	7×14	-	3	10.2	68WDPVS127R23MS
127	5"	35	9×16	7×16	-	3	10.3	68WDPVS127R23M

Button bit Type 55



Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
102	4"	35	8×14	6×14	-	4	5.7	68WDPVS102R55M
115	4 1/2"	35	8×14	8×14	-	4	7.7	68WDPVS115R55M
127	5"	35	8×16	4×16, 4×14	-	4	10.1	68WDPVS127R55M

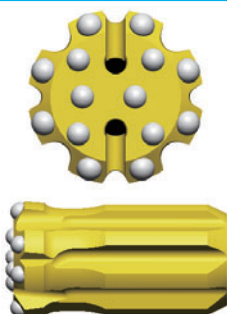
Button bit Type 85



Gauge diameter		* Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
102	4"	20-40	8×12	7×12	-	2	5.6	68WDPVS102BB85H
115	4 1/2"	20-40	8×14	8×12	-	2	7.6	68WDPVS115BB85H
127	5"	20-40	8×14	4×14, 4×12	-	2	10.0	68WDPVS127BB85H

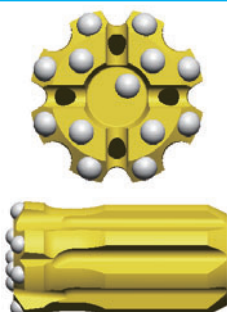
* Face angle 20°, Gauge angle 40°

Retrac Button bit Type 25



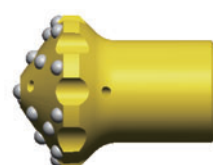
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
102	4"	35	8×14	6×13	-	2	6.6	68WDPVR102R25M
115	4 1/2"	35	8×14	7×13	-	2	9.4	68WDPVR115R25M
127	5"	35	8×16	8×14	-	2	12.1	68WDPVR127R25M

Retrac Button bit Type 55



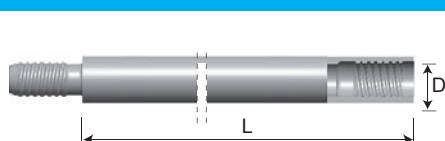
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
102	4"	35	8×14	6×14	-	4	6.4	68WDPVR102R55M
115	4 1/2"	35	8×14	8×14	-	4	9.2	68WDPVR115R55M
127	5"	35	8×16	4×16, 4×14	-	4	11.8	68WDPVR127R55M

Reaming bit integration model



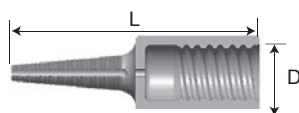
Gauge diameter		Gauge angle [°]	Button × Button dia.[mm]		Flushing hole		Weight [Kg]	Part number
[mm]	[in]		Gauge	Face	Side	Face		
152	6"	35	9×14	11×14	3	1	11.2	WI68WDP152R-D

Male / Female drill tube



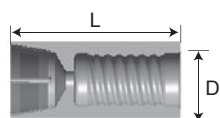
Thread	Outside diameter(D)		Length(L)		Weight [Kg]	Part number
	[mm]	[in]	[mm]	[ft/in]		
ST68 - ST68	87	3 1/2"	1525	5'	39.8	GR87WD68MF-1525
	87	3 1/2"	1830	6'	47.3	GR87WD68MF-1830

Recovery pike



Outside diameter(D)		Length(L)		Weight [Kg]	Part number
[mm]	[in]	[mm]	[in]		
88	3 1/2"	260	10 1/4"	6.2	FTM-68WD-GR88

Recovery sleeve



Outside diameter(D)		Length(L)		Weight [Kg]	Part number
[mm]	[in]	[mm]	[in]		
100	4"	225	8 7/8"	7.5	FTF-68WD-GR88

SHANK ADAPTER

SHANK ADAPTER

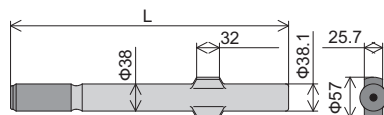
ATLAS COPCO	58
FURUKAWA	62
GARDNER DENVER	65
INGERSOLL RAND	66
MONTABERT	68
SANDVIK / TAMROCK	69
SECOMA	73
TOYO	74



SHANK ADAPTER

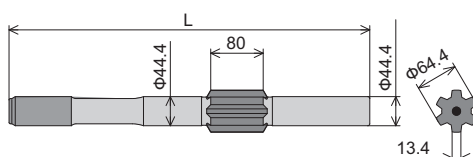
ATLAS COPCO

BBC 54, BBC 120



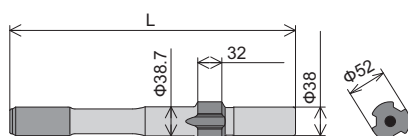
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
R32	380	10	3.1	S32R32CBC
T38	390	10	3.3	S32M38BD
R38	390	10	3.3	S32R38DBD

BBE 57



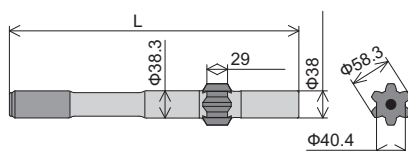
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
R38	447	14	5.0	S58R38AB
T38	537	14	5.8	S58M38AD
T45	550	14	7.0	S58M45AE

COP 125, COP 130, COP 131



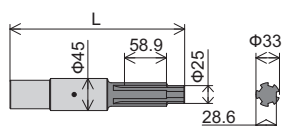
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
R32	380	14	2.7	S64R32CAA
T38	380	14	2.9	S64M38AA
T45	380	14	3.9	S64M45AA

COP 131EB



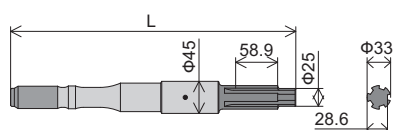
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	405	14	3.3	S190M38AA

COP 1028 Female thread



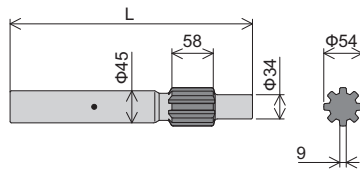
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R25F	245	SF	1.8	S100R25FSFB
R28F	245	SF	1.7	S100R28FSFB

COP 1028



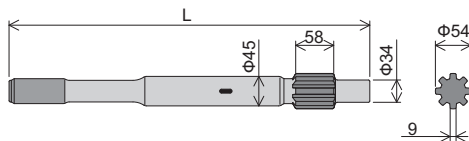
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R28	400	SF	2.8	S100R28SFA
R32	400	SF	3.0	S100R32CSFA

COP 1032 Female thread



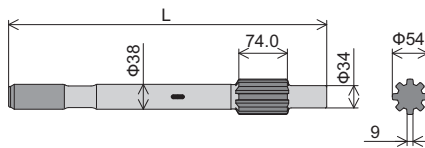
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R28F	340	SF	3.4	S87R28FSFA
R32F	340	SF	3.6	S87R32FSFA

COP 1032



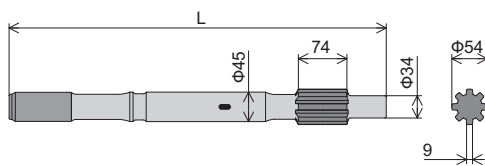
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R28	550	SF	4.8	S87R28SFD
R32	550	SF	5.0	S87R32SFD
T38	550	SF	5.3	S87M38SFD

COP 1036, COP 1038, COP 1238



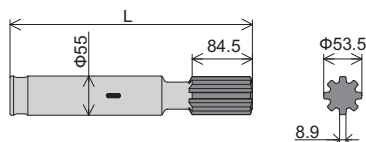
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	485	SF	4.0	S80R32SFB
R38	485	SF	4.3	S80R38SFB
T38	485	SF	4.3	S80M38SFB
R32	500	SF	4.1	S80R32CSFCG
T38	500	SF	4.4	S80M38SFC
R32	575	SF	4.7	S80R32SFEGZ
R38	575	SF	5.0	S80R38SFEGZ
T38	575	SF	5.0	S80M38SFEGZ

COP 1036, COP 1038, COP 1238



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	575	SF	5.2	S80R32ZSFEGZ
R38	575	SF	5.5	S80R38ZSFEGZ
T38	575	SF	5.5	S80M38ZSFEGZ
T45	575	SF	6.5	S80M45SFEGZ

COP 1432, COP 1532 Female thread

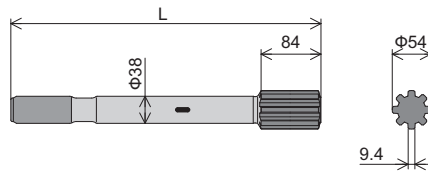


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32F	340	SF	4.3	S285R32FSFA
R38F	340	SF	4.5	S285R38FSFA

SHANK ADAPTER

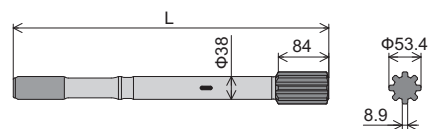
ATLAS COPCO

COP 1440, COP 1550, COP 1638, COP 1838, COP 2238



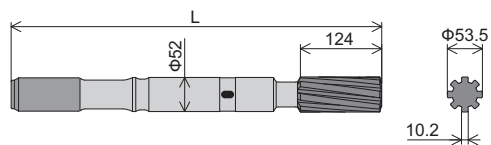
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	435	SF	3.8	S48R32SFAG
R38	435	SF	4.0	S48R38SFAG
T38	435	SF	4.0	S48M38SFAG
R32	525	SF	4.3	S48R32SFBG
R38	525	SF	4.5	S48R38SFBG
T38	525	SF	4.5	S48M38SFBG

COP 1638, COP 1838AW



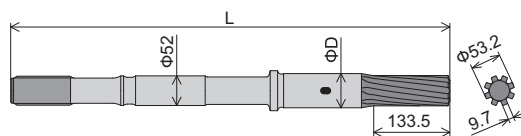
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	525	SF	4.3	S316R32SFA
T38	525	SF	4.5	S316M38SFA

COP 1840



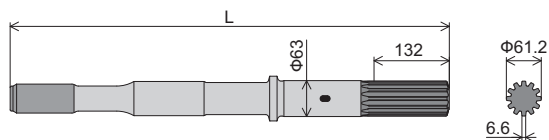
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	565	SF	5.8	S293M45SFA
T51	565	SF	7.3	S293M51SFA

COP 1840 Extractor, 2150 Extractor, 2550 Extractor



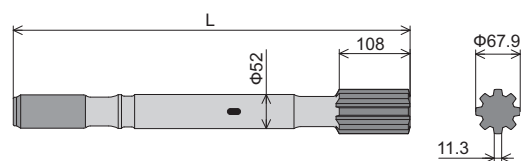
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	770	SF	11.2	S301M45SFAG
T51	770	SF	12.7	S301M51SFAG

COP 2160 Extractor, COP 2560 Extractor



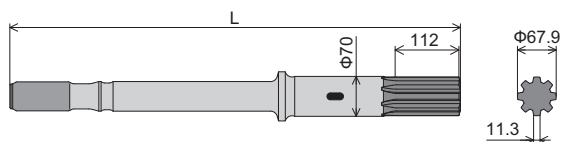
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	770	SF	13.1	S312M45SFA
T51	770	SF	14.6	S312M51SFA

COP 4050 (L)



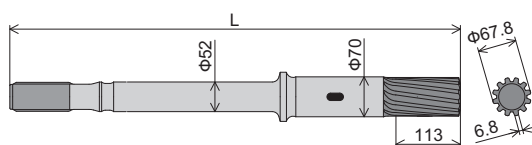
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	605	SF	9.3	S334M51SFA

COP 4050 Extractor



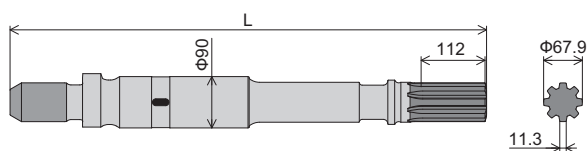
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	790	SF	16.0	S343M51SFAG

COP 4050 Extractor



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	790	SF	15.0	S299M51SFAG

COP 4050MUX

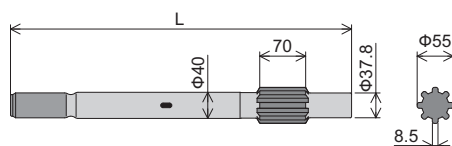


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
ST58	835	SF	26.0	S284WD58SFAG
ST68	835	SF	27.0	S284WD68SFAG

SHANK ADAPTER

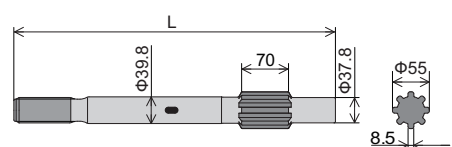
FURUKAWA

HD 150



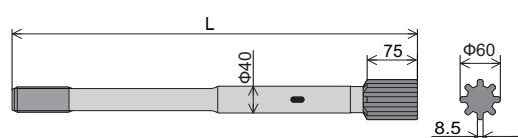
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R38	520	SF	5.0	S110R38SFAG
T38	520	SF	5.0	S110M38SFAG

HD 190



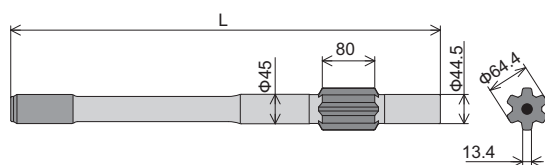
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R38	480	SF	4.6	S166R38SFAG
T38	480	SF	4.6	S166M38SFAG

HD 210



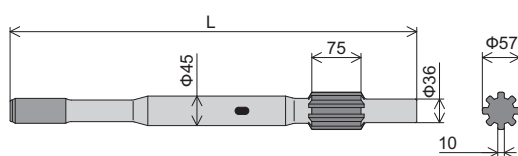
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R38	605	SF	5.9	S244R38SFAG
T38	605	SF	5.9	S244M38SFAG

HD 300



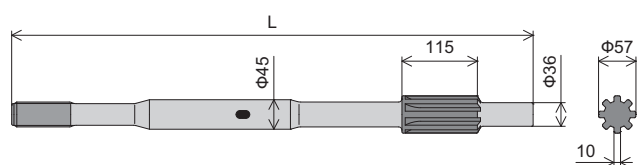
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	655	16	6.1	S62M38AA
T45	655	16	6.8	S62M45AA

HD 609



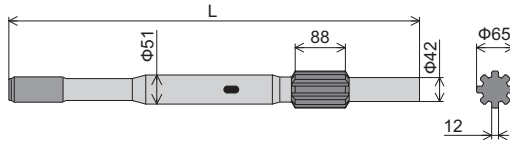
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	620	SF	5.7	S142M38SFAG
T45	620	SF	6.4	S142M45SFA
T38	690	SF	6.4	S142M38SFB

HD 609RP



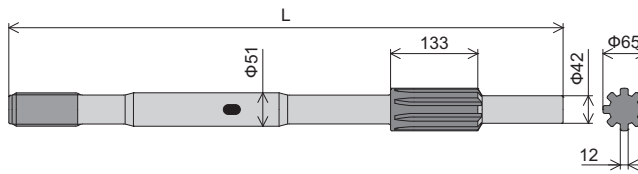
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	795	SF	7.7	S116R32SFAG
T38	795	SF	7.9	S116M38SFAG
T45	795	SF	8.3	S116M45SFAG
T38	865	SF	8.4	S116M38SFBG
T45	865	SF	8.8	S116M45SFBG

HD 612



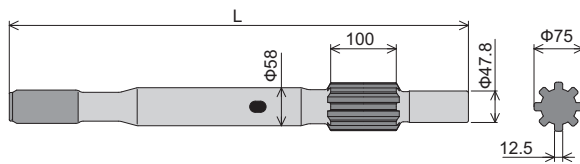
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	720	SF	9.2	S173M45SFA

HD 612RP



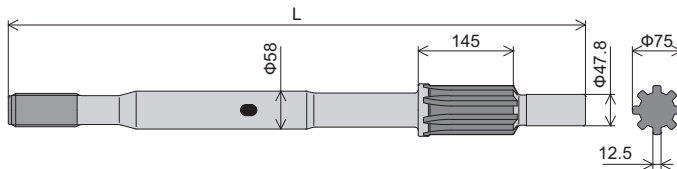
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	845	SF	10.6	S117M38SFAG
T45	845	SF	11.0	S117M45SFAG
T51	845	SF	11.4	S117M51SFAG
T45	880	SF	11.4	S117M45SFCG
T45	885	SF	11.5	S117M45SFBG

HD 615



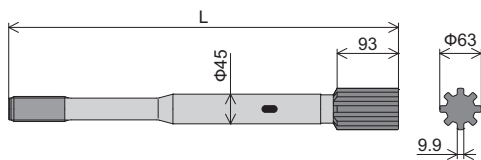
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	700	SF	10.7	S123M45SFA
T51	700	SF	11.7	S123M51SFAG

HD 615RP



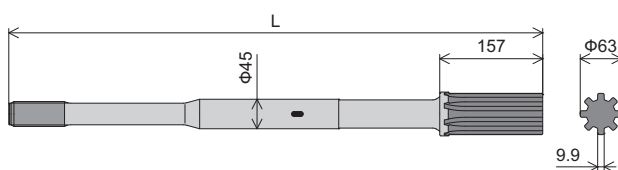
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	880	SF	14.7	S126M51SFAG

HD 709



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	591	SF	6.2	S237M38SFAG
T45	591	SF	6.8	S237M45SFAG
T38	620	SF	6.5	S237M38SFBG
T45	620	SF	7.0	S237M45SFBG

HD 709RP

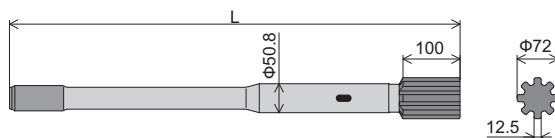


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	785	SF	9.2	S245M45SFBG
T38	814	SF	9.1	S245M38SFAG
T45	814	SF	9.5	S245M45SFAG

SHANK ADAPTER

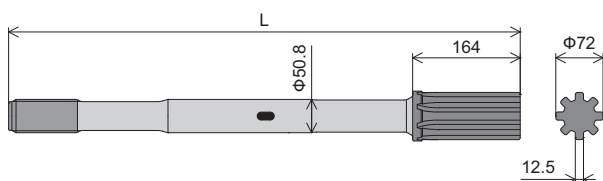
FURUKAWA

HD 712



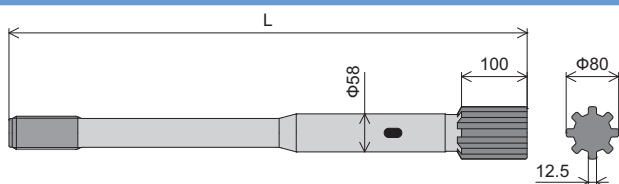
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	790	SF	9.9	S222M45SFBG

HD 712RP



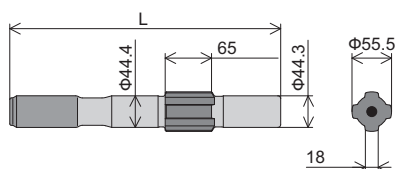
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	787	SF	11.6	S221M38SFAG
T45	787	SF	11.9	S221M45SFAG
T51	787	SF	12.5	S221M51SFAG
T45	885	SF	12.7	S221M45SFBG
T51	885	SF	13.4	S221M51SFBG

HD 715



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	790	SF	12.7	S238M51SFAG

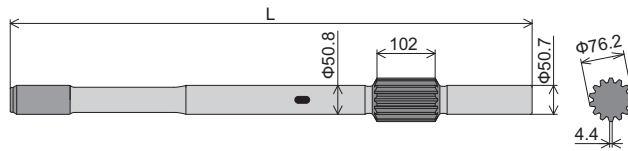
M 120 and PD 200



Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	380	14	3.6	S51M38AB
T38	446	14	3.9	S51M38AG

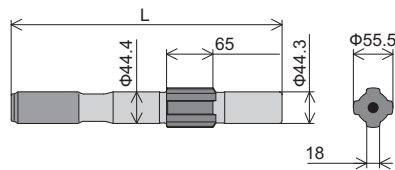
GARDNER DENVER

HPR 2



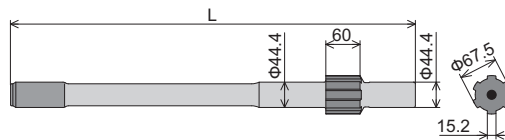
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	915	SF	14.3	S267M51SFA

PR 123



Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
R32	380	14	3.8	S51R32AB
R38	380	14	3.6	S51R38AB
T38	380	14	3.6	S51M38AB
T45	380	14	4.6	S51M45AB

PR 66

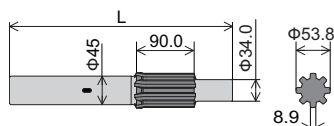


Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	710	16	4.8	S75M38AA
T45	710	16	5.8	S75M45AA

SHANK ADAPTER

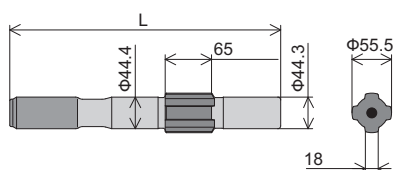
INGERSOLL RAND

Hydrastar 200 Female thread



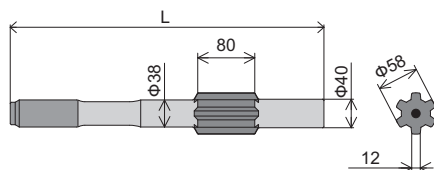
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32F	351	SF	3.2	S109R32FSFA

URD 475, URD 550, VL120, VL140, F16



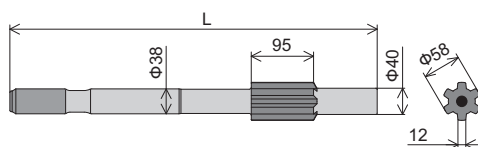
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
R32	380	14	3.8	S51R32AB
R38	380	14	3.6	S51R38AB
T38	380	14	3.6	S51M38AB
T45	380	14	4.4	S51M45AB
T38	446	14	3.9	S51M38AG

YH 50, YH 55



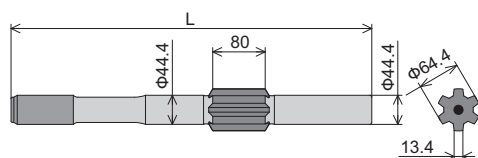
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	440	16	3.8	S84M38AA

YH 50 RP, YH55RP



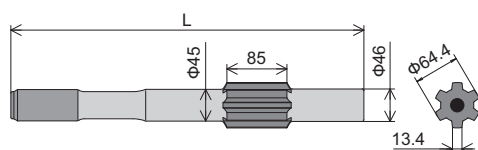
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	560	16	5.1	S06M38AB

YH 60A



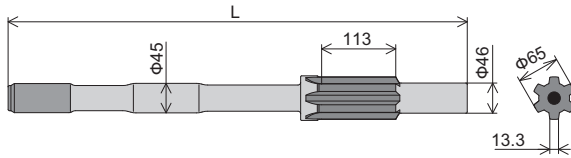
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	537	14	5.8	S58M38AD

YH 65, YH 70, YH 80



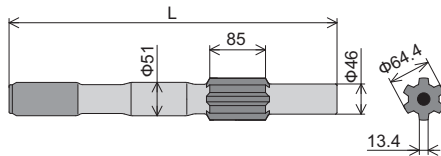
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	480	19	4.7	S63M38AB
T45	480	19	5.5	S63M45AB
T38	500	19	4.9	S63M38AC
T45	500	19	5.7	S63M45AC

YH 65 RP, YH 70 RP, YH 80 RP



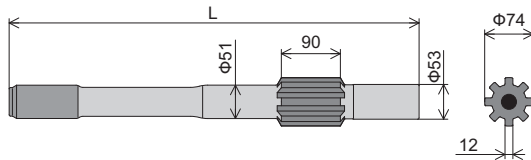
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	700	19	8.0	S25M38AA
T45	700	19	9.0	S25M45AA

YH 80A



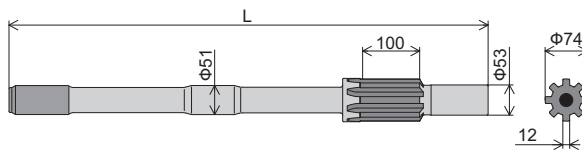
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T45	495	19	6.0	S198M45AA
T51	500	19	6.4	S198M51AB

YH 95, YH 100



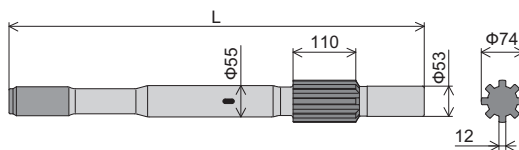
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T51	625	23	8.8	S09M51AA

YH 95 RP, YH 100 RP



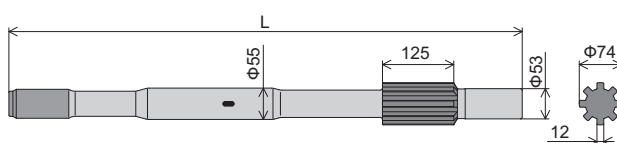
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T51	840	23	11.8	S03M51AA

YH 110 V, YH 135



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	728	SF	11.6	S127M45SFAG
T51	728	SF	12.0	S127M51SFAG

YH 110 VRP, Y 135 RP

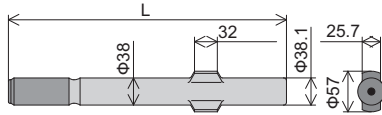


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	900	SF	14.8	S128M51SFAG

SHANK ADAPTER

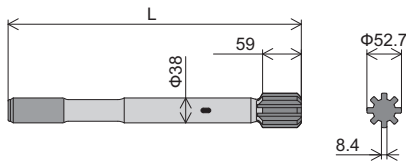
MONTABERT

H 50, H 60, H 70



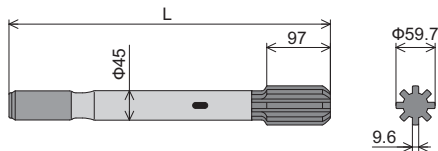
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
R32	380	10	3.1	S32R32CBC
R38	390	10	3.3	S32R38DBD
T38	390	10	3.3	S32M38BD

HC 40, HC 50



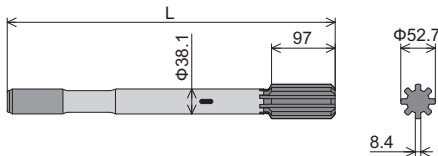
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	372	SF	3.0	S77R32SFDG
R38	372	SF	3.2	S77R38CSFDG
T38	372	SF	3.2	S77M38SFDG
T38	447	SF	3.6	S77M38SFCG

HC 80, HC 120



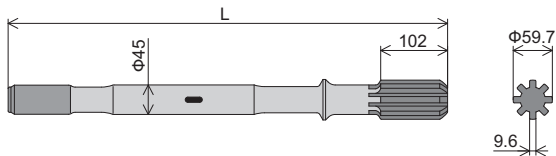
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	490	SF	6.2	S209M45SFAG

HC 80, HC 90, HC 105, HC 120



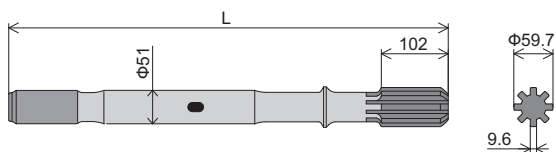
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	440	SF	3.6	S73R32SFBG
R38	440	SF	4.0	S73R38DSFBG
T38	440	SF	4.0	S73M38SFBG
T38	500	SF	4.3	S73M38SFAG

HC 80 RP, HC 105 RP, HC 107 RP, HC 108 RP, HC 109 RP



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	670	SF	7.4	S70M38SFAG
T45	670	SF	8.2	S70M45SFAG

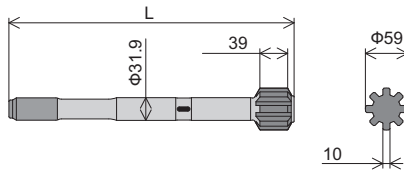
HC 120 RP, HC 150 RP, HC 155 RP, HC 158 RP



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	670	SF	9.9	S206M51SFAG

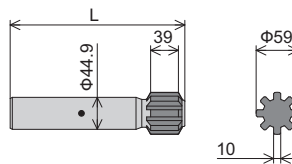
SANDVIK / TAMROCK

HL 300



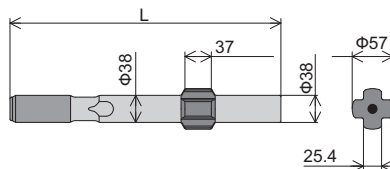
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	400	SF	2.7	S292R32SFAG

HL 300S Female thread



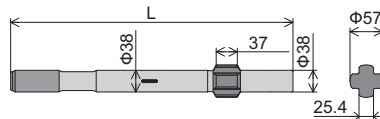
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32F	245	SF	2.6	S150R32FSFAG

HL 438, HL 538, HL 438L, HL 438T



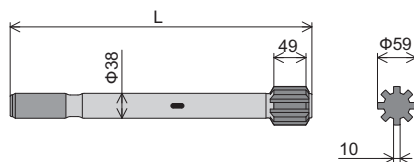
Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	380	12.7	3.3	S39M38AA
T38	400	12.7	3.4	S39M38AJG

HL 438LS, 438TS, HL538, HL538L, L550S



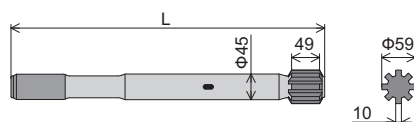
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	450	SF	3.9	S39R32SFDG
R38	450	SF	4.1	S39R38SFDG
T38	455	SF	4.2	S39M38SFDG
T38	495	SF	4.4	S39M38SFGG

HL 500-38, HL 510-38, HL 500S-38, HL 510S-38, HL 510B, HL 510LH



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	460	SF	3.8	S12R32SFAG
R38	460	SF	4.1	S12R38SFAG
T38	460	SF	4.1	S12M38SFAG
R38	500	SF	4.4	S12R38DSFDZ
R32	550	SF	4.4	S12R32SFBG
R38	550	SF	4.8	S12R38DSFBG
T38	550	SF	4.8	S12M38SFBG

HL 500-45, HL 510-45

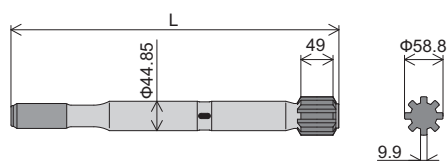


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	550	SF	5.8	S12M38ZSFBG
T45	550	SF	6.1	S12M45ZSFBG

SHANK ADAPTER

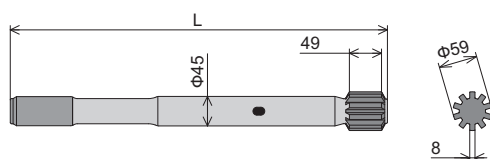
SANDVIK / TAMROCK

HL 550 SUPER, 560 SUPER, 510S-45



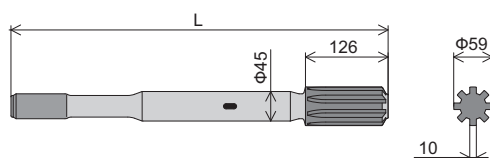
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R38	500	SF	5.4	S155R38SFAG
T38	500	SF	5.4	S155M38SFAG

HLX5, HLX5T



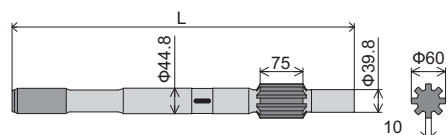
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R38	500	SF	5.4	S268R38SFAG
T38	500	SF	5.4	S268M38SFAG
T38	575	SF	5.9	S268M38SFBG

HLX5 PE-45



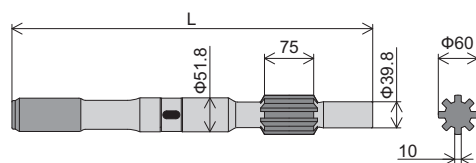
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32	575	SF	6.1	S330R32SFAG
T38	575	SF	6.3	S330M38SFAG

HL 600-45, HL 600S-45



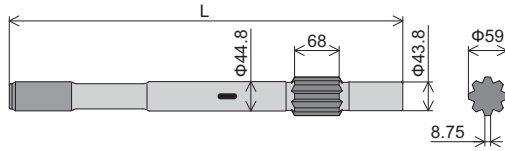
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	525	SF	5.5	S17M38SFCG
T45	525	SF	6.0	S17M45SFCG
R32	600	SF	6.1	S17R32CSFAG
T38	600	SF	6.3	S17M38SFAG
T45	600	SF	7.1	S17M45SFAG

HL 600-52



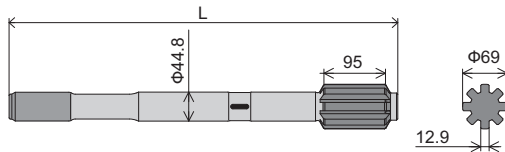
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	650	SF	8.5	S215M51SFA

HL 645



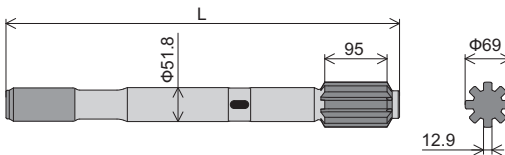
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	600	SF	8.1	S69M45SFAG

HL 650-45, 700-45, 700T-45, 710-45, 800T-45



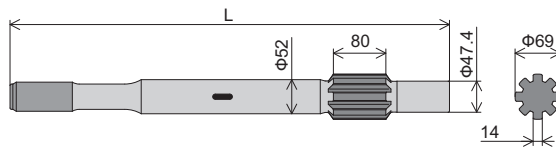
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	600	SF	7.5	S240M45SFAG

HL 650-52, 700-52, PE-52, S-52, 710-52, SPE-52, 800T-52



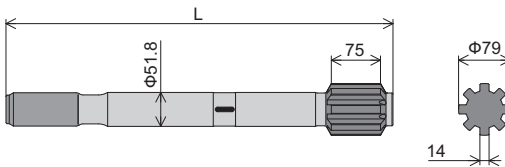
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	600	SF	8.4	S196M38SFAG
T45	600	SF	8.8	S196M45SFAG
T51	600	SF	9.1	S196M51SFAG

HL 850S



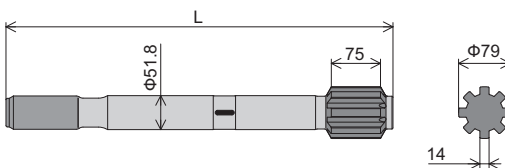
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	670	SF	9.8	S60M45SFB

HL 1000-52, 1000 S-52



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	590	SF	8.6	S13M45SFAG
T51	590	SF	9.4	S13M51SFAG

HL 1000-52, 1000 S-52

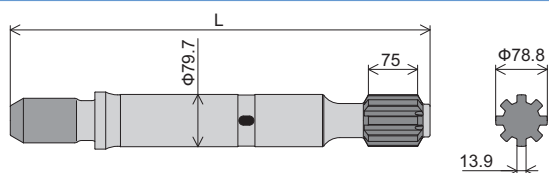


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T45	670	SF	10.3	S13M45SFBG
T51	670	SF	11.1	S13M51SFBG

SHANK ADAPTER

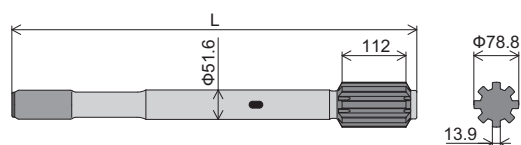
SANDVIK / TAMROCK

HL 1000 S-80 Tube drilling



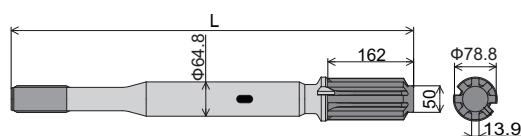
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
ST58	623	SF	18.2	S258WD58SFAG
ST68	640	SF	19.0	S258WD68SFAG

HL 1500-52 ,1500 T-52



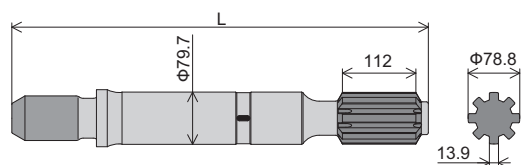
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	710	SF	11.5	S283M51SFBG

HL1500-PE



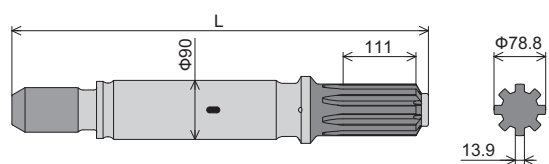
Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T51	760	SF	18.2	S298M51SFAG

HL 1500 S-80 Tube drilling



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
ST58	635	SF	17.6	S283WD58SFAG
ST68	635	SF	18.6	S283WD68SFAG

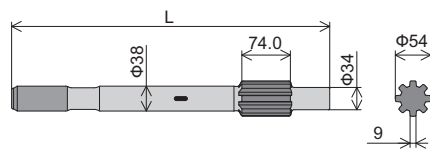
HL 1500 SPE-90 Tube drilling



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
ST58	635	SF	21.6	S332WD58SFAG
ST68	635	SF	22.6	S332WD68SFAG

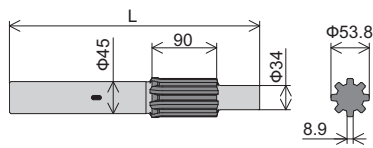
SECOMA

Hydrastar 200, Hydrastar 350, Hydrastar 300, Hydrastar X2



Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
T38	485	SF	4.0	S80M38SFB
R32	485	SF	4.3	S80R32SFB
R38	485	SF	4.3	S80R38SFB
T38	500	SF	4.1	S80M38SFC
R32	500	SF	4.4	S80R32CSFCG

Hydrastar 350 Female thread

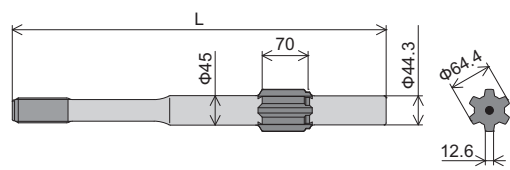


Thread	Length(L) [mm]	Flushing tube dia	Weight [Kg]	Part number
R32F	351	SF	3.2	S109R32FSFA

SHANK ADAPTER

TOYO

TH500, TH550

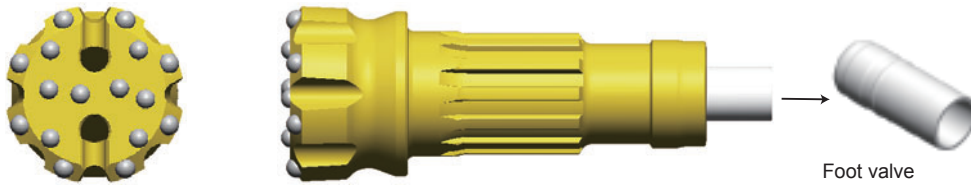


Thread	Length(L) [mm]	Flushing tube dia [mm]	Weight [Kg]	Part number
T38	570	12	5.9	S57M38AB

DOWN THE HOLE BIT



DOWN THE HOLE BIT



Flat face design R25 For drilling in a medium-hard to hard and abrasive rock.	Concave design R65 The all-round application bit specifically designed for medium hard and homogeneous rock formations. Excellent hole deviation control and flushing volume.	Convex design BB81 Bit design with excellent flushing volume. For drilling at high penetration rates in non-abrasive rock.

Ingersoll-Rand

Hammer model	Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole	Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face			
DHD3.5	90	3 1/2"	30	8×12	5×12	2	4.7	DH3.5P90R25
	95	3 3/4"	30	8×12	6×12	2	4.8	DH3.5P95R25
	100	3 15/16"	35	8×14	7×12	2	4.9	DH3.5P100R25
	102	4"	35	8×14	7×12	2	4.9	DH3.5P102R25
	90	3 1/2"	※ 20 - 40	6×12	6×12	2	4.7	DH3.5P90BB81
	95	3 3/4"	20 - 40	6×12	6×12	2	4.8	DH3.5P95BB81
	100	3 15/16"	20 - 40	6×12	6×12	2	4.9	DH3.5P100BB81
	102	4"	20 - 40	6×12	6×12	2	4.9	DH3.5P102BB81
Foot valve				-				FV-DH3.5
DHD340	105	4 1/8"	35	8×14	7×12	2	8.6	DH340P105R25
	110	4 5/16"	35	8×14	7×12	2	8.7	DH340P110R25
	115	4 1/2"	35	8×14	8×12	2	9.0	DH340P115R25
	120	4 3/4"	35	8×14	8×12	2	9.7	DH340P120R25
	127	5"	35	8×16	7×14	2	10.6	DH340P127R25
	105	4 1/8"	※ 20 - 40	8×12	8×12	2	8.6	DH340P105BB81
	110	4 5/16"	20 - 40	8×12	8×12	2	8.7	DH340P110BB81
	115	4 1/2"	20 - 40	8×12	8×12	2	9.0	DH340P115BB81
	120	4 3/4"	20 - 40	8×14	8×14	2	9.7	DH340P120BB81
	127	5"	20 - 40	8×14	8×14	2	10.6	DH340P127BB81
Foot valve				-				FV-DHD340
DHD350	133	5 1/4"	35	8×16	8×14	2	16.0	DH350P133R25
	140	5 1/2"	35	8×16	9×14	2	16.4	DH350P140R25
	146	5 3/4"	35	8×19	8×16	2	16.8	DH350P146R25
	152	6"	35	8×19	10×16	2	18.1	DH350P152R25
	133	5 1/4"	20 - 40	8×14	8×14	2	16.0	DH350P133BB81
	140	5 1/2"	20 - 40	8×14	10×14	2	16.4	DH350P140BB81
	146	5 3/4"	20 - 40	8×14	10×14	2	16.8	DH350P146BB81
	152	6"	20 - 40	8×14	10×16	2	18.1	DH350P152BB81
Foot valve				-				FV-DHD350

※ Face angle 20°, Gauge angle 40°

Hammer model	Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole	Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face			
DHD360	152	6"	35	8×19	10×16	2	24.0	DH360P152R65
	156	6 1/8"	35	8×19	10×16	2	24.4	DH360P156R65
	159	6 1/4"	35	8×19	10×16	2	24.6	DH360P159R65
	165	6 1/2"	35	8×19	10×16	2	24.8	DH360P165R65
	171	6 3/4"	35	10×19	12×16	2	25.4	DH360P171R65
	178	7"	35	10×19	12×16	2	26.1	DH360P178R65
	191	7 1/2"	35	10×19	16×16	2	26.6	DH360P191R65
	* 200	7 7/8"	35	10×19	16×16	2	29.5	DH360P200R65
	* 203	8"	35	10×19	16×16	2	29.9	DH360P203R65
	* 216	8 1/2"	35	12×19	18×16	2	35.0	DH360P216R65
	Foot valve -							FV-DHD360
DHD380	203	8"	35	10×19	16×16	2	49.5	DH380P203R65
	216	8 1/2"	35	12×19	18×16	2	52.7	DH380P216R65
	230	9"	35	12×19	19×16	2	53.3	DH380P230R65
	* 254	10"	35	12×19	24×16	2	54.0	DH380P254R65
	Foot valve -							FV-DHD380
QL40	105	4 1/8"	35	8×14	7×12	2	8.6	QL40P105R25
	110	4 5/16"	35	8×14	7×12	2	8.7	QL40P110R25
	115	4 1/2"	35	8×14	8×12	2	9.0	QL40P115R25
	120	4 3/4"	35	8×14	8×12	2	9.7	QL40P120R25
	127	5"	35	8×16	7×14	2	10.6	QL40P127R25
	105	4 1/8"	※ 20 - 40	8×12	8×12	2	8.6	QL40P105BB81
	110	4 5/16"	20 - 40	8×12	8×12	2	8.7	QL40P110BB81
	115	4 1/2"	20 - 40	8×12	8×12	2	9.0	QL40P115BB81
	120	4 3/4"	20 - 40	8×14	8×14	2	9.7	QL40P120BB81
	127	5"	20 - 40	8×14	8×14	2	10.6	QL40P127BB81
	Foot valve -							FV-QL40
QL50	133	5 1/4"	35	8×16	8×14	2	16.0	QL50P133R25
	140	5 1/2"	35	8×16	9×14	2	16.4	QL50P140R25
	146	5 3/4"	35	8×19	8×16	2	16.8	QL50P146R25
	152	6"	35	8×19	10×16	2	18.1	QL50P152R25
	133	5 1/4"	※ 20 - 40	8×14	8×14	2	16.0	QL50P133BB81
	140	5 1/2"	20 - 40	8×14	10×14	2	16.4	QL50P140BB81
	146	5 3/4"	20 - 40	8×14	10×14	2	16.8	QL50P146BB81
	152	6"	20 - 40	8×16	10×16	2	18.1	QL50P152BB81
	Foot valve -							FV-QL50
QL60	152	6"	35	8×19	10×16	2	24.0	QL60P152R65
	156	6 1/8"	35	8×19	10×16	2	24.4	QL60P156R65
	159	6 1/4"	35	8×19	10×16	2	24.6	QL60P159R65
	165	6 1/2"	35	8×19	10×16	2	24.8	QL60P165R65
	171	6 3/4"	35	10×19	12×16	2	25.4	QL60P171R65
	178	7"	35	10×19	12×16	2	26.1	QL60P178R65
	191	7 1/2"	35	10×19	16×16	2	26.6	QL60P191R65
	* 200	7 7/8"	35	10×19	16×16	2	29.5	QL60P200R65
	* 203	8"	35	10×19	16×16	2	29.9	QL60P203R65
	* 216	8 1/2"	35	12×19	18×16	2	35.0	QL60P216R65
	Foot valve -							FV-QL60
QL80	203	8"	35	10×19	16×16	2	49.5	QL80P203R65
	216	8 1/2"	35	12×19	18×16	2	52.7	QL80P216R65
	230	9"	35	12×19	19×16	2	53.3	QL80P230R65
	* 254	10"	35	12×19	24×16	2	54.0	QL80P254R65
	Foot valve -							FV-QL80

※ Face angle 20°, Gauge angle 40°

* No shank breakage warranty

DOWN THE HOLE BIT

Sandvik

Hammer model	Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole	Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face			
SD4	105	4 1/8"	35	8×14	7×12	2	8.6	SD4P105R25
	110	4 5/16"	35	8×14	7×12	2	8.7	SD4P110R25
	115	4 1/2"	35	8×14	8×12	2	9.0	SD4P115R25
	120	4 3/4"	35	8×14	8×12	2	9.7	SD4P120R25
	127	5"	35	8×16	7×14	2	10.6	SD4P127R25
	105	4 1/8"	※ 20 - 40	8×12	8×12	2	8.6	SD4P105BB81
	110	4 5/16"	20 - 40	8×12	8×12	2	8.7	SD4P110BB81
	115	4 1/2"	20 - 40	8×12	8×12	2	9.0	SD4P115BB81
	120	4 3/4"	20 - 40	8×14	8×14	2	9.7	SD4P120BB81
	127	5"	20 - 40	8×14	8×14	2	10.6	SD4P127BB81
	Foot valve							FV-SD4
SD5	133	5 1/4"	35	8×16	8×14	2	16.0	SD5P133R25
	140	5 1/2"	35	8×16	9×14	2	16.4	SD5P140R25
	146	5 3/4"	35	8×19	8×16	2	16.8	SD5P146R25
	152	6"	35	8×19	10×16	2	18.1	SD5P152R25
	133	5 1/4"	※ 20 - 40	8×14	8×14	2	16.0	SD5P133BB81
	140	5 1/2"	20 - 40	8×14	10×14	2	16.4	SD5P140BB81
	146	5 3/4"	20 - 40	8×14	10×14	2	16.8	SD5P146BB81
	152	6"	20 - 40	8×16	10×16	2	18.1	SD5P152BB81
	Foot valve							FV-SD5
	152	6"	35	8×19	10×16	2	24.0	SD6P152R65
	156	6 1/8"	35	8×19	10×16	2	24.4	SD6P156R65
SD6	159	6 1/4"	35	8×19	10×16	2	24.6	SD6P159R65
	165	6 1/2"	35	8×19	10×16	2	24.8	SD6P165R65
	171	6 3/4"	35	10×19	12×16	2	25.4	SD6P171R65
	178	7"	35	10×19	12×16	2	26.1	SD6P178R65
	191	7 1/2"	35	10×19	16×16	2	26.6	SD6P191R65
	* 200	* 7 7/8"	35	10×19	16×16	2	29.5	SD6P200R65
	* 203	* 8"	35	10×19	16×16	2	29.9	SD6P203R65
	* 216	* 8 1/2"	35	12×19	18×16	2	35.0	SD6P216R65
	Foot valve							FV-SD6
SD8	203	8"	35	10×19	16×16	2	49.5	SD8P203R65
	216	8 1/2"	35	12×19	18×16	2	52.7	SD8P216R65
	230	9"	35	12×19	19×16	2	53.3	SD8P230R65
	* 254	* 10"	35	12×19	24×16	2	54.0	SD8P254R65
	Foot valve							FV-SD8

※ Face angle 20°, Gauge angle 40°

* No shank breakage warranty

Atlas Copco

Hammer model	Gauge diameter		Gauge angle [°]	Button × Button dia. [mm]		Flushing hole	Weight [Kg]	Part number
	[mm]	[in]		Gauge	Face			
COP32	90	3 1/2"	30	8×12	5×12	2	4.7	COP32P90R25
	95	3 3/4"	30	8×12	6×12	2	4.8	COP32P95R25
	100	3 15/16"	35	8×14	7×12	2	4.9	COP32P100R25
	102	4"	35	8×14	7×12	2	4.9	COP32P102R25
	90	3 1/2"	※ 20 - 40	6×12	6×12	2	4.7	COP32P90BB81
	95	3 3/4"	20 - 40	6×12	6×12	2	4.8	COP32P95BB81
	100	3 15/16"	20 - 40	6×12	6×12	2	4.9	COP32P100BB81
	102	4"	20 - 40	6×12	6×12	2	4.9	COP32P102BB81
COP42	105	4 1/8"	35	8×14	7×12	2	8.6	COP42P105R25
	110	4 5/16"	35	8×14	7×12	2	8.7	COP42P110R25
	115	4 1/2"	35	8×14	8×12	2	9.0	COP42P115R25
	120	4 3/4"	35	8×14	8×12	2	9.7	COP42P120R25
	127	5"	35	8×16	7×14	2	10.6	COP42P127R25
	105	4 1/8"	※ 20 - 40	8×12	8×12	2	8.6	COP42P105BB81
	110	4 5/16"	20 - 40	8×12	8×12	2	8.7	COP42P110BB81
	115	4 1/2"	20 - 40	8×12	8×12	2	9.0	COP42P115BB81
	120	4 3/4"	20 - 40	8×14	8×14	2	9.7	COP42P120BB81
	127	5"	20 - 40	8×14	8×14	2	10.6	COP42P127BB81

※ Face angle 20°, Gauge angle 40°

* No shank breakage warranty

Corporate Social Responsibility For People, Society and the Earth

If you condensed the history of the Earth into the space of one year, human history would last roughly four hours.

Global economic development since the industrial revolution in the 18th century would last just a single second.

That single second is all it has taken for the human race to drastically deplete the natural resources that the planet had built up through the ages.

As a result, the environment is now facing a whole range of issues.

Climate change

Finite natural resources

The fundamental aim of our CSR activities here at the Mitsubishi Materials Group is to help resolve universal issues such as these through our core operations and to put our Corporate Philosophy, "For People, Society and the Earth," into practice.

Our Commitment

These days, we hear reports of abnormal weather conditions from all over the world, including rising sea levels due to the melting of the polar ice caps and disasters caused by phenomena such as hurricanes, cyclones, heavy rains, droughts and heat waves. With more and more international environmental rules coming into effect, we need to take wide-ranging action in order to deal with the problem of climate change, factoring in considerations such as new regulations and frameworks.

As Japan is a resource-poor nation that relies on overseas mining for the majority of its mineral resources, it is crucial that we recycle resources and make effective use of renewable resources in order to minimize consumption of natural resources and reduce environmental impact. With Japan's limited size virtually ruling out the possibility of constructing new landfill sites, recycling is also becoming increasingly important in the interests of reducing waste.

We are committed to tackling issues such as these through our core operations.

- 1) We will comprehensively reduce greenhouse gas emissions and other forms of environmental impact and expand operations aimed at creating a low carbon society, including environmentally friendly products and renewable energy.
- 2) We will collect and recycle more waste and used products and make an even greater contribution to the creation of a recycling-oriented society.
- 3) Through advanced technology and increased efficiency, we will improve resource productivity and manufacture materials and components so as to make the best possible use of natural resources and maintain stable supplies.

Here at the Mitsubishi Materials Group, we are determined to do our bit to help create a sustainable society, based on our Corporate Philosophy "For People, Society and the Earth,"

PART NUMBER INDEX

2					
25RTC35V	26	34NRTGPS43R06L	34	38MPWS76BB85H	41
25RTC38V	26	34NRTGPS45R03L	34	38MPWS89BB85H	41
25RTC41V	26	34NRTGPS45R06L	34	38MX64S	41
25RTC45V	26	34NRTGPS48R03M	34	38MX76S2	41
25RTPWS33R06L	26	34NRTGPS48R06L	34	4	
25RTPWS33R06M	26	34NRTGPS51R06L	34	45MPVR102R15M	46
25RTPWS35R06H	26	34NRTGPS51R23L	35	45MPVR102R25M	46
25RTPWS35R23M	26	34NRTGPS54R23H	35	45MPVR102R55M	46
25RTPWS37R06M	26	35RTPWS48BB08M	36	45MPVR115R25M	46
25RTPWS37R23M	26	35RTPWS48BB09M	37	45MPVR115R55M	46
25RTPWS38R06M	26	35RTPWS48R03M	36	45MPVR76R15M	46
25RTPWS38R23M	26	35RTPWS48R06L	36	45MPVR76R53M	46
25RTPWS41R06H	26	35RTPWS48R23L	36	45MPVR76R55M	46
25RTPWS41R23H	26	35RTPWS51R06L	36	45MPVR89R15M	46
25RTPWS43R06H	26	35RTPWS51R23L	36	45MPVR89R25M	46
25RTPWS43R23M	26	35RTPWS54R23H	36	45MPVR89R53M	46
25RTPWS45R06M	26	35RTPWS57R23H	36	45MPVR89R55M	46
25RTPWS45R23L	26	35RTPWS64R23M	36	45MPVS102BB85H	45
28RTC38V	28	38MPVR102R15M	42	45MPVS102R14M	45
28RTC41V	28	38MPVR102R25M	42	45MPVS102R15H	44
28RTC43V	28	38MPVR102R55M	42	45MPVS102R15M	44
28RTC45V	28	38MPVR64R15M	42	45MPVS102R23M	44
28RTPWS37R06M	28	38MPVR64R53M	42	45MPVS102R25M	44
28RTPWS37R23M	28	38MPVR70R15M	42	45MPVS102R55M	45
28RTPWS38R06M	28	38MPVR70R53M	42	45MPVS115BB85H	45
28RTPWS38R23M	28	38MPVR76R15M	42	45MPVS115R23MS	44
28RTPWS38R23M	28	38MPVR76R53M	42	45MPVS115R25M	44
28RTPWS41R06H	28	38MPVR76R55M	42	45MPVS115R55M	45
28RTPWS41R23H	28	38MPVR89R15M	42	45MPVS70R14M	45
28RTPWS43R06H	28	38MPVR89R25M	42	45MPVS70R15H	44
28RTPWS43R23M	28	38MPVR89R53M	42	45MPVS70R15M	44
28RTPWS45R06M	28	38MPVR89R55M	42	45MPVS70R53M	45
28RTPWS45R23L	28	38MPVS102BB85H	41	45MPVS76R14M	45
3		38MPVS102R14M	41	45MPVS76R15H	44
32RTC41V	31	38MPVS102R15H	40	45MPVS76R15M	44
32RTC45V	31	38MPVS102R15M	40	45MPVS76R53M	45
32RTC48V	31	38MPVS102R23M	40	45MPVS76R55M	45
32RTC51V	31	38MPVS102R25M	40	45MPVS89R14M	45
32RTPVS43BB08M	31	38MPVS102R55M	41	45MPVS89R15H	44
32RTPVS45BB08M	31	38MPVS64R14M	41	45MPVS89R15M	44
32RTPVS48BB08M	31	38MPVS64R15H	40	45MPVS89R23M	44
32RTPWS41R06H	30	38MPVS64R15M	40	45MPVS89R25M	44
32RTPWS43BB09M	31	38MPVS64R53M	41	45MPVS89R53M	45
32RTPWS43R03L	30	38MPVS70R14M	41	45MPVS89R55M	45
32RTPWS43R03M	30	38MPVS70R15H	40	45MPWS70BB83H	45
32RTPWS43R06H	30	38MPVS70R15M	40	45MPWS76BB83H	45
32RTPWS43R06L	30	38MPVS70R53M	41	45MPWS76BB85H	45
32RTPWS45BB09M	31	38MPVS76R14M	41	45MPWS89BB85H	45
32RTPWS45R03L	30	38MPVS76R15H	40	45MX76S2	45
32RTPWS45R06L	30	38MPVS76R15M	40	45MX89S	45
32RTPWS45R06M	30	38MPVS76R53M	41	5	
32RTPWS45R23L	31	38MPVS76R55M	41	51MPVR102R15M	50
32RTPWS48BB09M	31	38MPVS89R14M	41	51MPVR102R25M	50
32RTPWS48R03M	30	38MPVS89R15H	40	51MPVR102R55M	50
32RTPWS48R06L	30	38MPVS89R15M	40	51MPVR115R25M	50
32RTPWS48R23L	31	38MPVS89R23M	40	51MPVR115R55M	50
32RTPWS51R06L	30	38MPVS89R25M	40	51MPVR127R25M	50
32RTPWS51R23L	31	38MPVS89R53M	41	51MPVR127R55M	50
32RTPWS54R23H	31	38MPVS89R55M	41	51MPVR89R15M	50
32RTPWS57R23H	31	38MPWS64BB83H	41	51MPVR89R25M	50
32RTPWS64R23M	31	38MPWS70BB83H	41	51MPVR89R53M	50
34NRTGPS43R03M	34	38MPWS76BB83H	41	51MPVR89R55M	50

PART NUMBER INDEX

51MPVS102BB85H	49	68WDPVS102BB85H	54	DH340P110R25	76
51MPVS102R14M	49	68WDPVS102R23M	54	DH340P115BB81	76
51MPVS102R15H	48	68WDPVS102R25M	54	DH340P115R25	76
51MPVS102R15M	48	68WDPVS102R55M	54	DH340P120BB81	76
51MPVS102R23M	48	68WDPVS115BB85H	54	DH340P120R25	76
51MPVS102R25M	48	68WDPVS115R23M	54	DH340P127BB81	76
51MPVS102R55M	49	68WDPVS115R23MS	54	DH340P127R25	76
51MPVS115BB85H	49	68WDPVS115R25M	54	DH350P133BB81	76
51MPVS115R23M	48	68WDPVS115R55M	54	DH350P133R25	76
51MPVS115R23MS	48	68WDPVS127BB85H	54	DH350P140BB81	76
51MPVS115R25M	48	68WDPVS127R23M	54	DH350P140R25	76
51MPVS115R55M	49	68WDPVS127R23MS	54	DH350P146BB81	76
51MPVS127BB85H	49	68WDPVS127R25M	54	DH350P146R25	76
51MPVS127R23M	48	68WDPVS127R55M	54	DH350P152BB81	76
51MPVS127R23MS	48	C		DH350P152R25	76
51MPVS127R25M	48	CM38	35, 43	DH360P152R65	77
51MPVS127R55M	49	CM38R32	33, 43	DH360P156R65	77
51MPVS89R14M	49	CM45	47	DH360P159R65	77
51MPVS89R15H	48	CM45-2	47	DH360P165R65	77
51MPVS89R15M	48	CM45M38	43, 47	DH360P171R65	77
51MPVS89R23M	48	CM51	51	DH360P178R65	77
51MPVS89R25M	48	CM51-2	51	DH360P191R65	77
51MPVS89R53M	49	CM51M45	47, 51	DH360P200R65	77
51MPVS89R55M	49	COP32P100BB81	79	DH360P203R65	77
51MPWS89BB85H	49	COP32P100R25	79	DH360P216R65	77
58WDPVR102R25M	53	COP32P102BB81	79	DH380P203R65	77
58WDPVR102R55M	53	COP32P102R25	79	DH380P216R65	77
58WDPVR115R25M	53	COP32P90BB81	79	DH380P230R65	77
58WDPVR115R55M	53	COP32P90R25	79	DH380P254R65	77
58WDPVR127R25M	53	COP32P95BB81	79	E	
58WDPVR127R55M	53	COP32P95R25	79	EH25R32R25-2200	27
58WDPVR89R25M	53	COP42P105BB81	79	EH25R32R25-2475	27
58WDPVR89R55M	53	COP42P105R25	79	EH25R32R25-2600	27
58WDPVS102BB85H	53	COP42P110BB81	79	EH25R32R25-2800	27
58WDPVS102R15H	52	COP42P110R25	79	EH25R32R25-3100	27
58WDPVS102R15M	52	COP42P115BB81	79	EH28R32R28-2800	29
58WDPVS102R23M	52	COP42P115R25	79	EH28R32R28-3100	29
58WDPVS102R25M	52	COP42P120BB81	79	EH28R32R28-3700	29
58WDPVS102R55M	52	COP42P120R25	79	EH32M38-3050	43
58WDPVS115BB85H	53	COP42P127BB81	79	EH32M38-3660	43
58WDPVS115R23M	52	COP42P127R25	79	EH32M38R32-3100	33
58WDPVS115R23MS	52	CR25	27	EH32M38R32-3700	33
58WDPVS115R25M	52	CR28D	29	EH32M38R32-4310	33
58WDPVS115R55M	52	CR32D	27, 29, 33	EH32M38R32-4920	33
58WDPVS127BB85H	53	CR32R25	27, 33	EH32R32R28-4310	29
58WDPVS127R23M	52	CR32R28	29, 33	EH32R38R32-3100	33
58WDPVS127R23MS	52	CR35D	37	EH32R38R32-3700	33
58WDPVS127R25M	52	CR35R32	37	EH32R38R32-4310	33
58WDPVS127R55M	52	CR38D	33	EH32R38R32-4920	33
58WDPVS89R15H	52	CR38R32	33	EH35M38NR34-3100	35
58WDPVS89R15M	52	D		EH35M38NR34-3700	35
58WDPVS89R23M	52	DH3.5P100BB81	76	EH35M38NR34-4310	35
58WDPVS89R25M	52	DH3.5P100R25	76	EH35M38NR34-4920	35
58WDPVS89R55M	52	DH3.5P102BB81	76	EH35M38NR34-5530	35
58WDPWS89BB85H	53	DH3.5P102R25	76	EH35M38R32-3100	33
6		DH3.5P90BB81	76	EH35M38R32-3700	33
68WDPVR102R25M	55	DH3.5P90R25	76	EH35M38R32-4310	33
68WDPVR102R55M	55	DH3.5P95BB81	76	EH35M38R32-4920	33
68WDPVR115R25M	55	DH3.5P95R25	76	EH35M38R32-5530	33
68WDPVR115R55M	55	DH340P105BB81	76	EH35M38R35-4310	37
68WDPVR127R25M	55	DH340P105R25	76	EH35M38R35-4920	37
68WDPVR127R55M	55	DH340P110BB81	76	EH35M38R35-5530	37

PART NUMBER INDEX

EH35R38R32-3100	33	G		S100R32CSFA	58
EH35R38R32-3700	33	GR77WD58MF-1525	53	S109R32FSFA	66, 73
EH35R38R32-4310	33	GR77WD58MF-1830	53	S110M38SFAG	62
EH35R38R32-4920	33	GR87WD68MF-1525	55	S110R38SFAG	62
EH35R38R32-5530	33	GR87WD68MF-1830	55	S116M38SFAG	62
ER32R32-1830	33	I		S116M38SFBG	62
ER32R32-2440	33	IH22L3132	20	S116M45SFAG	62
ER32R32-3050	33	IH22L3224	20	S116M45SFBG	62
ER32R32-3660	33	IH22L3318	20	S116R32SFAG	62
ER32R32MF-1830	33	IH22L3408	20	S117M38SFAG	63
ER32R32MF-2440	33	IH22L3412	20	S117M45SFAG	63
ER32R32MF-3050	33	IH22L3456	20	S117M45SFBG	63
ER32R32MF-3660	33	IH22L3506	20	S117M45SFCG	63
ER38M38-3050	43	IH22L3548	20	S117M51SFAG	63
ER38M38-3660	43	IH22L3640	20	S123M45SFA	63
ER38M38-4270	43	IH22L3732	20	S123M51SFAG	63
ER38M38-4880	43	IH22L3824	20	S126M51SFAG	63
ER38M38-5490	43	IH22L3916	20	S127M45SFAG	67
ER38M38MF-1220	43	IH22L3918	20	S127M51SFAG	67
ER38M38MF-1525	43	IH22L4008	20	S128M51SFAG	67
ER38M38MF-1830	43	IH22L4012	20	S12M38SFAG	69
ER38M38MF-2440	43	IH22L4106	20	S12M38SFBG	69
ER38M38MF-3050	43	Q		S12M38ZSFBG	69
ER38M38MF-3660	43	QL40P105BB81	77	S12M45ZSFBG	69
ER38M38MF-900	43	QL40P105R25	77	S12R32SFAG	69
ER38M38T-3050	43	QL40P110BB81	77	S12R32SFBG	69
ER38M38T-3660	43	QL40P110R25	77	S12R38DSFAG	69
ER45M45-3050	47	QL40P115BB81	77	S12R38DSFDZ	69
ER45M45-3660	47	QL40P115R25	77	S12R38SFAG	69
ER45M45-4270	47	QL40P120BB81	77	S13M45SFAG	71
ER45M45-4880	47	QL40P120R25	77	S13M45SFBG	71
ER45M45-6100	47	QL40P127BB81	77	S13M51SFAG	71
ER45M45MF-1525	47	QL40P127R25	77	S13M51SFBG	71
ER45M45MF-1830	47	QL50P133BB81	77	S142M38SFAG	62
ER45M45MF-3050	47	QL50P133R25	77	S142M38SFB	62
ER45M45MF-3660	47	QL50P140BB81	77	S142M45SFA	62
ER45M45MF-4270	47	QL50P140R25	77	S150R32FSFAG	69
ER51M51-3660	51	QL50P146BB81	77	S155M38SFAG	70
ER51M51-4270	51	QL50P146R25	77	S155R38SFAG	70
ER51M51-6100	51	QL50P152BB81	77	S166M38SFAG	62
ER51M51MF-1525	51	QL50P152R25	77	S166R38SFAG	62
ER51M51MF-1830	51	QL60P152R65	77	S173M45SFA	63
ER51M51MF-3660	51	QL60P156R65	77	S17M38SFAG	70
ER51M51MF-4270	51	QL60P159R65	77	S17M38SFCG	70
F		QL60P165R65	77	S17M45SFAG	70
FTF-68WD-GR88	55	QL60P171R65	77	S17M45SFCG	70
FTM-58WD-GR78	53	QL60P178R65	77	S17R32CSFAG	70
FTM-68WD-GR88	55	QL60P191R65	77	S190M38AA	58
FV-DH3.5	76	QL60P200R65	77	S196M38SFAG	71
FV-DHD340	76	QL60P203R65	77	S196M45SFAG	71
FV-DHD350	76	QL60P216R65	77	S196M51SFAG	71
FV-DHD360	77	QL80P203R65	77	S198M45AA	67
FV-DHD380	77	QL80P216R65	77	S198M51AB	67
FV-QL40	77	QL80P230R65	77	S206M51SFAG	68
FV-QL50	77	QL80P254R65	77	S209M45SFAG	68
FV-QL60	77	S		S215M51SFA	70
FV-QL80	77	S03M51AA	67	S221M38SFAG	64
FV-SD4	78	S06M38AB	66	S221M45SFAG	64
FV-SD5	78	S09M51AA	67	S221M45SFBG	64
FV-SD6	78	S100R25FSFB	58	S221M51SFAG	64
FV-SD8	78	S100R28FSFB	58	S221M51SFBG	64
		S100R28SFA	58	S222M45SFBG	64

PART NUMBER INDEX

S237M38SFAG	63	S51R38AB	65, 66	SD5P152BB81	78
S237M38SFBG	63	S57M38AB	74	SD5P152R25	78
S237M45SFAG	63	S58M38AD	58, 66	SD6P152R65	78
S237M45SFBG	63	S58M45AE	58	SD6P156R65	78
S238M51SFAG	64	S58R38AB	58	SD6P159R65	78
S240M45SFAG	71	S60M45SFB	71	SD6P165R65	78
S244M38SFAG	62	S62M38AA	62	SD6P171R65	78
S244R38SFAG	62	S62M45AA	62	SD6P178R65	78
S245M38SFAG	63	S63M38AB	66	SD6P191R65	78
S245M45SFAG	63	S63M38AC	66	SD6P200R65	78
S245M45SFBG	63	S63M45AB	66	SD6P203R65	78
S258WD58SFAG	72	S63M45AC	66	SD6P216R65	78
S258WD68SFAG	72	S64M38AA	58	SD8P203R65	78
S25M38AA	67	S64M45AA	58	SD8P216R65	78
S25M45AA	67	S64R32CAA	58	SD8P230R65	78
S267M51SFA	65	S69M45SFAG	71	SD8P254R65	78
S268M38SFAG	70	S70M38SFAG	68	T	
S268M38SFBG	70	S70M45SFAG	68	T22P30FBB06	21
S268R38SFAG	70	S73M38SFAG	68	T22P31FBB06	21
S283M51SFBG	72	S73M38SFBG	68	T22P32CBB065	22
S283WD58SFAG	72	S73R32SFBG	68	T22P32CBB084	22
S283WD68SFAG	72	S73R38DSFBG	68	T22P32FBB065	21
S284WD58SFAG	61	S75M38AA	65	T22P32GBB065	22
S284WD68SFAG	61	S75M45AA	65	T22P33CBB065	22
S285R32FSFA	59	S77M38SFCG	68	T22P33CBB084	22
S285R38FSFA	59	S77M38SFDG	68	T22P33FBB065	21
S292R32SFAG	69	S77R32SFDG	68	T22P33GBB065Z	22
S293M45SFA	60	S77R38CSFDG	68	T22P34FBB065	21
S293M51SFA	60	S80M38SFB	59, 73	T22P35CBB065	22
S298M51SFAG	72	S80M38SFC	59, 73	T22P35CBB084	22
S299M51SFAG	61	S80M38SFEGZ	59	T22P35FBB065	21
S301M45SFAG	60	S80M38ZSFEGZ	59	T22P35GBB065Z1	22
S301M51SFAG	60	S80M45SFEGZ	59	T22P36GBB065Z2	22
S312M45SFA	60	S80R32CSFCG	59, 73	T22P38CBB065	22
S312M51SFA	60	S80R32SFB	59, 73	T22P38CBB08Z	22
S316M38SFA	60	S80R32SFEGZ	59	T22P38FBB065Z	21
S316R32SFA	60	S80R32ZSFEGZ	59	T22P38GBB065Z2	22
S32M38BD	58, 68	S80R38SFB	59, 73	T22P40FBB065Z	21
S32R32CBC	58, 68	S80R38SFEGZ	59	T22P40GBB065Z1	22
S32R38DBD	58, 68	S80R38ZSFEGZ	59	T22P41FBB065Z	21
S330M38SFAG	70	S84M38AA	66	T22P41GBB065Z3	22
S330R32SFAG	70	S87M38SFD	59	T25P41BBB065Z	23
S332WD58SFAG	72	S87R28FSFA	59	T25P41FBB065Z	23
S332WD68SFAG	72	S87R28SFD	59	T25P43BBB06Z	23
S334M51SFA	60	S87R32FSFA	59	T25P43FBB06Z	23
S343M51SFAG	61	S87R32SFD	59	TH22L05C	22
S39M38AA	69	SD4P105BB81	78	TH22L06G	22
S39M38AJG	69	SD4P105R25	78	TH22L09F	21
S39M38SFDG	69	SD4P110BB81	78	TH22L10G	22
S39M38SFGG	69	SD4P110R25	78	TH22L12G	22
S39R32SFDG	69	SD4P115BB81	78	TH22L15G	22
S39R38SFDG	69	SD4P115R25	78	TH22L16G	22
S48M38SFAG	60	SD4P120BB81	78	TH22L18C	22
S48M38SFBG	60	SD4P120R25	78	TH22L18F	21
S48R32SFAG	60	SD4P127BB81	78	TH22L18G	22
S48R32SFBG	60	SD4P127R25	78	TH22L20G	22
S48R38SFAG	60	SD5P133BB81	78	TH22L22C	22
S48R38SFBG	60	SD5P133R25	78	TH22L24C	22
S51M38AB	64, 65, 66	SD5P140BB81	78	TH22L24G	22
S51M38AG	64, 66	SD5P140R25	78	TH22L26C	22
S51M45AB	65, 66	SD5P146BB81	78	TH22L29C	22
S51R32AB	65, 66	SD5P146R25	78	TH22L30F	21

PART NUMBER INDEX

TH22L30G	22
TH22L39C	22
TH22L45C	22
TH22L54C	22
TH22L63C	22
TH25L18B	23
TH25L18F	23
TH25L22B	23
TH25L22F	23
TH25L24B	23
TH25L24F	23
TH25L26B	23
TH25L26F	23
W	
WI32RTPJ76R-30R	32
WI32RTPJ89R-30R	32
WI32RTPJ102R-30R	32
WI34NRTPJ76R-30R	35
WI34NRTPJ89R-30R	35
WI34NRTPJ102R-30R	35
WI35RTPJ76R-30R	37
WI35RTPJ89R-30R	37
WI35RTPJ102R-30R	37
WI38MPJ127R-D	42
WI38MPJ152R-D	42
WI45MPJ127R-D	46
WI45MPJ152R-D	46
WI51MPJ152R-D	50
WI58WDP152R-D	53
WI68WDP152R-D	55
WR25THI26B	27
WR28THI26B	29
WR28TKI40B	29
WR32THI26B	32
WR32TKI40B	32
WR35TKI40B	37
WTHP64R11	27, 29, 32
WTHP76R11	27, 29, 32
WTHP89R15	27, 29, 32
WTKP102R16	29, 32, 37
WTKP127R16	29, 32, 37
WTKP89R15	29, 32, 37



IDENTIFY SAFETY HAZARDS

SAFETY FIRST, SAFETY NOW, SAFETY ALWAYS

Carefully read and follow the below safety warnings and instructions prior to engaging in work with equipment.

- Always follow equipment manufacturer's recommendations for safety and maintenance.
- Always wear personal protection equipment, including: steel toed boots, work gloves, safety glasses and hard hat. Be familiar with the safety requirements of your work site.
- Always wear hearing protection when the work environment includes noise levels at or above 85 dBA. Dual hearing may be required when percussion drills are operating.
- Never operate equipment while under the influence of drugs, alcohol, medication or extreme exhaustion.
- Stand clear of all moving and rotating equipment parts. Never wear loose articles of clothing around moving equipment parts.
- Be cautious of other equipment operating around you.
- Always maintain a clean working area.
- Avoid extremely hazardous working conditions.
- Refrain from having unnecessary visitors to your work area. Ensure any visitors are dressed properly for the working conditions they are entering.
- Always use and keep machine safety guards intact and in working order.
- Employ trained and experienced service mechanics to maintain and repair equipment.
- Always follow all local and federal health and safety regulations.
- Prior to moving equipment or operating equipment controls, always be sure of what function they perform. Always know where other persons are prior to moving equipment.
- Never customize or alter the drill or drill string components. Failure to follow this will void any warranties and could cause premature failure to the tool or physical hazards to persons.
- Prior to lifting tools with hoists, make sure that all rope and/or slings are free to move without getting tangled.



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